

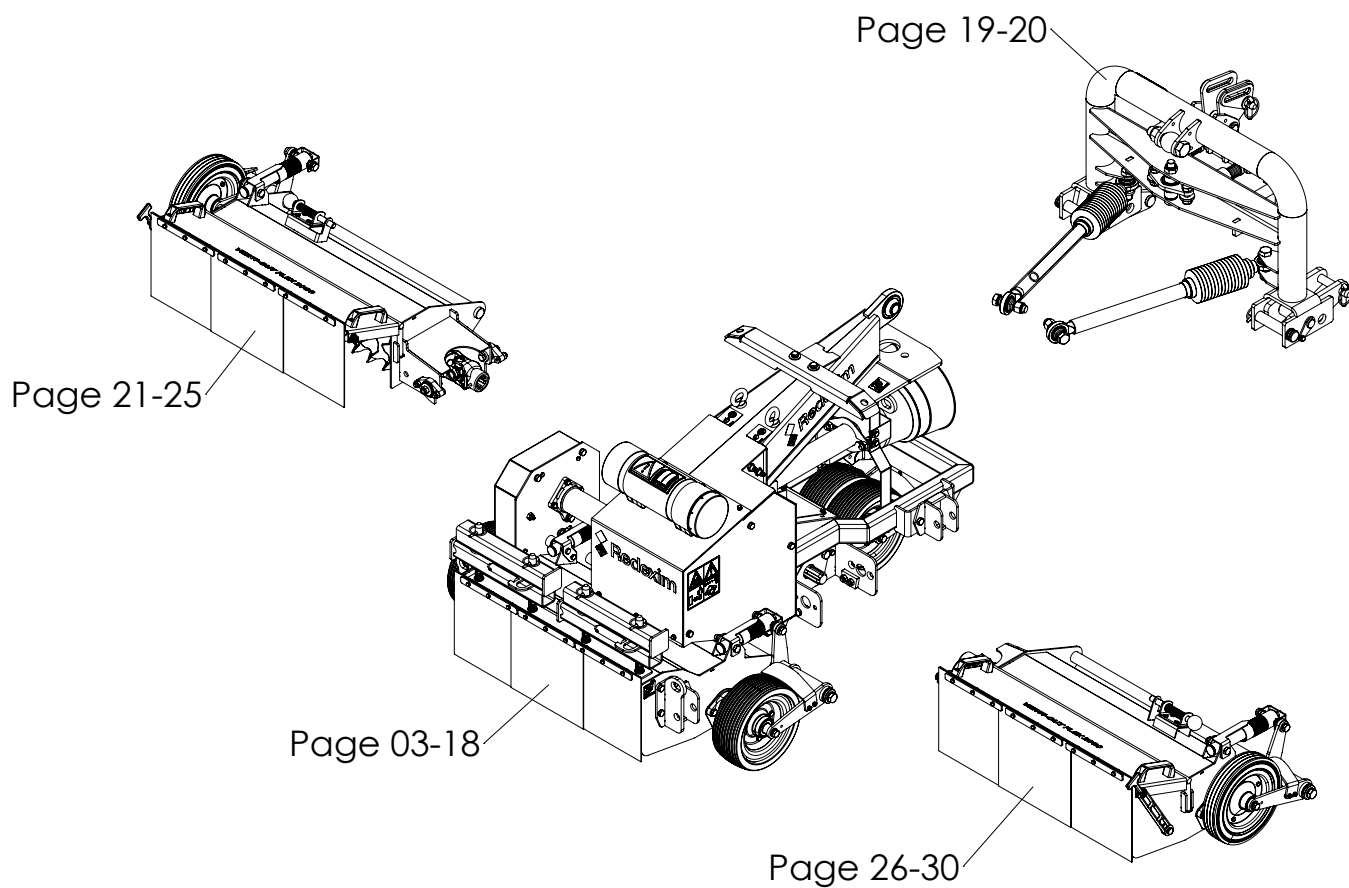
VERTI-CUT FLEX 2000



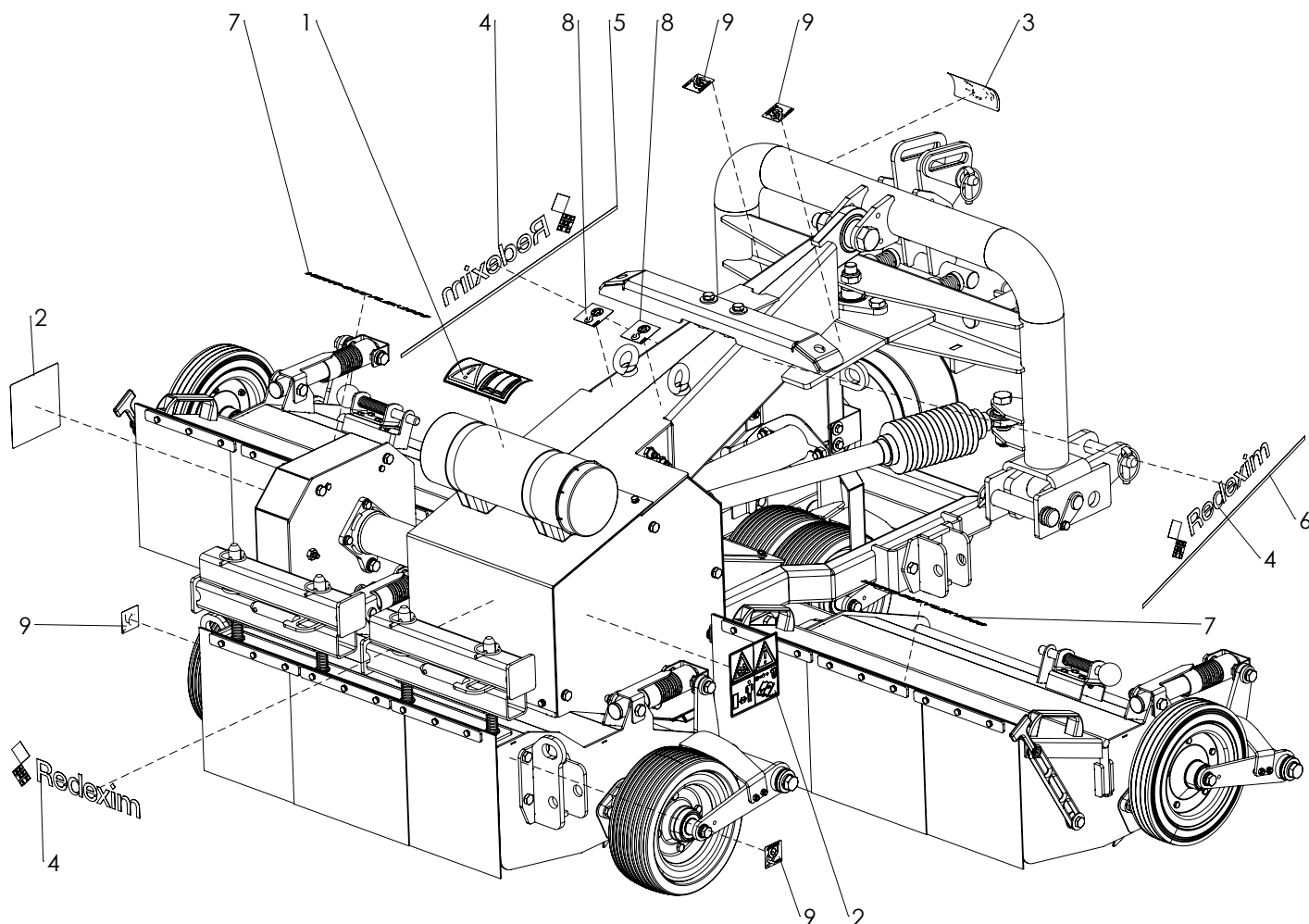
Version: PM144.200.001- 2628
Applies to: A144.200.001 Verti-Cut Flex 2000

PARTS MANUAL

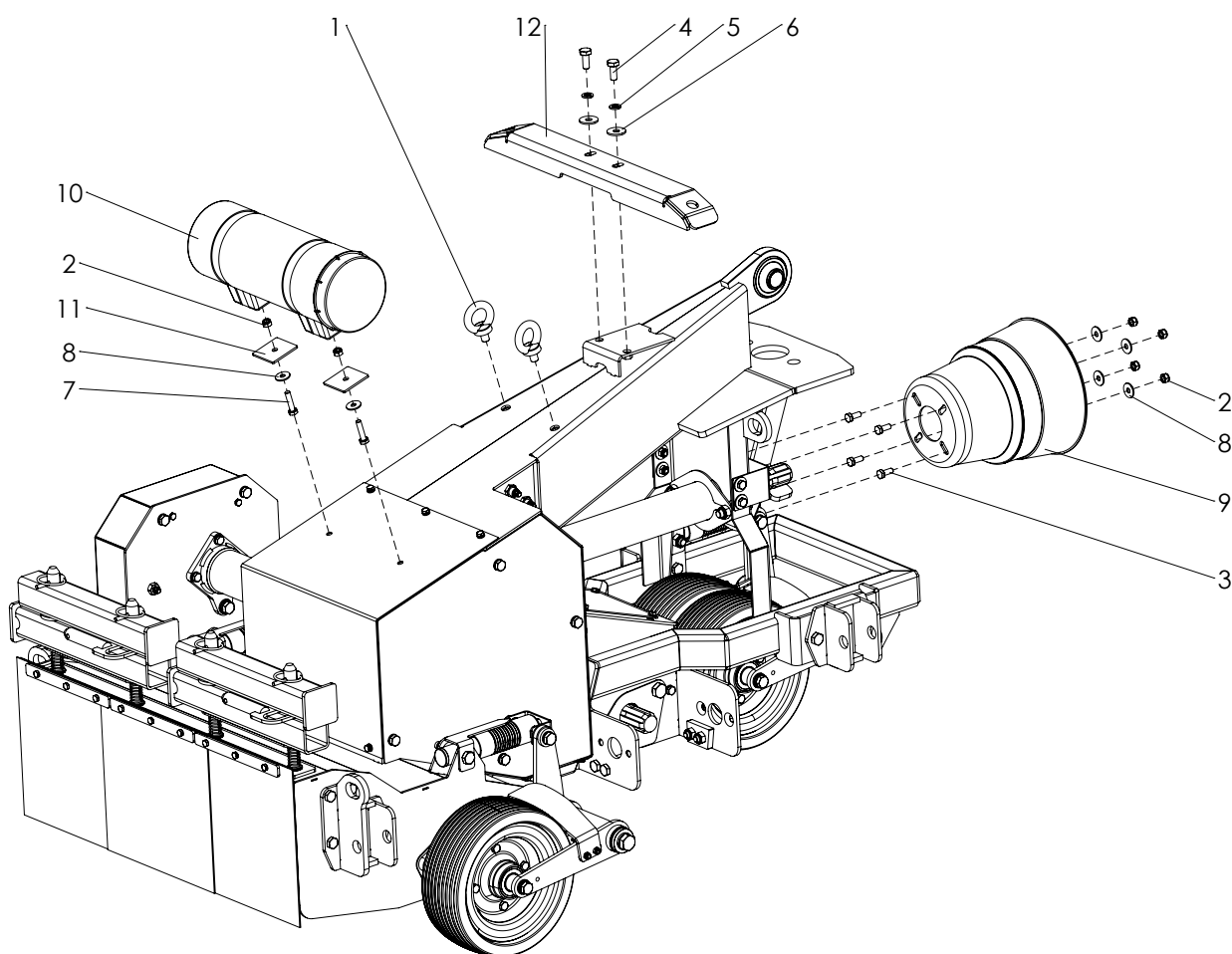




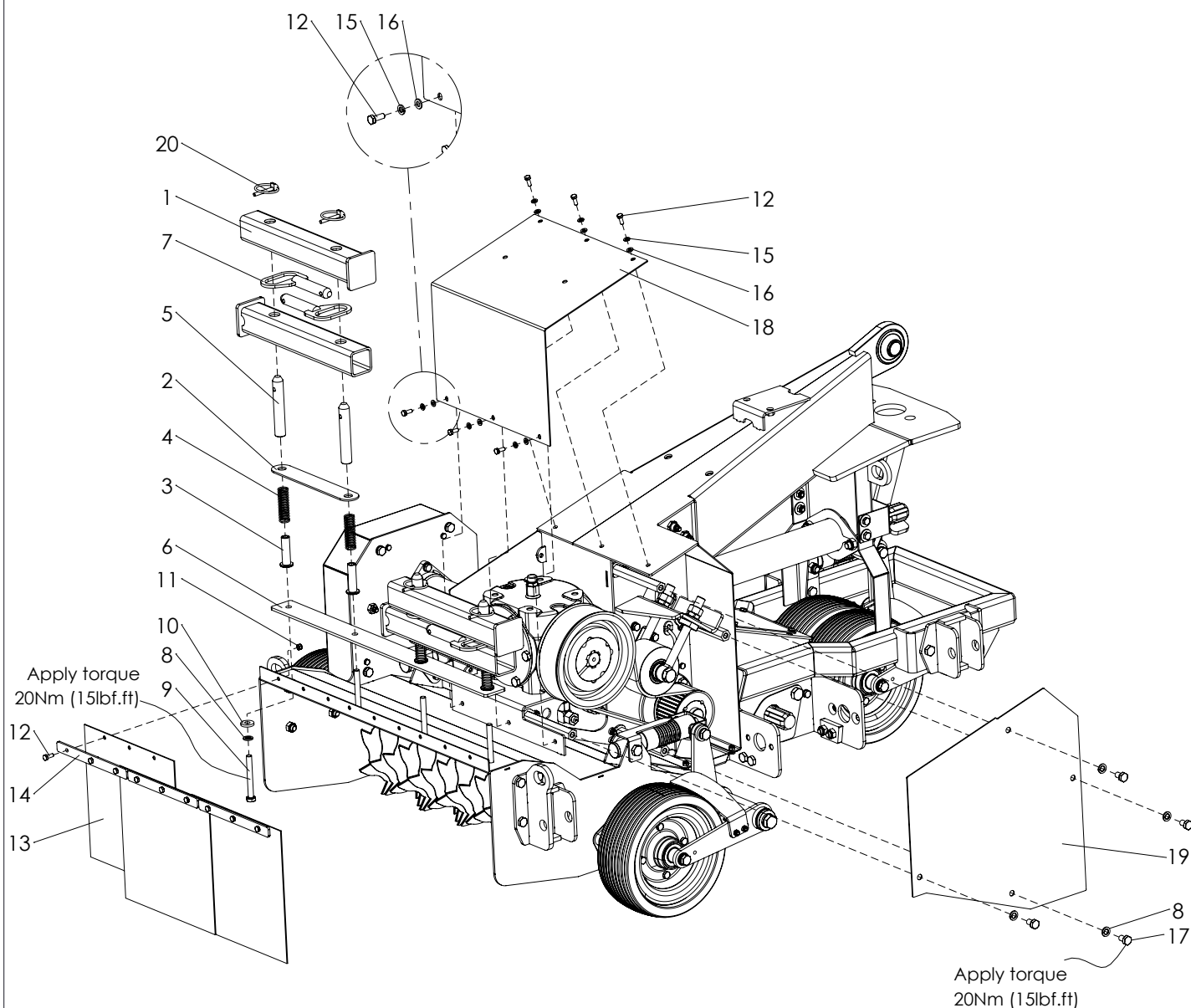
- Page 02 - Decals
- Page 03-18 - Base
- Page 19-20 - 3-point hitch
- Page 21-25 - Left wing
- Page 26-30 - Right wing
- Page 31 - Weight kit
- Page P1 - PTO



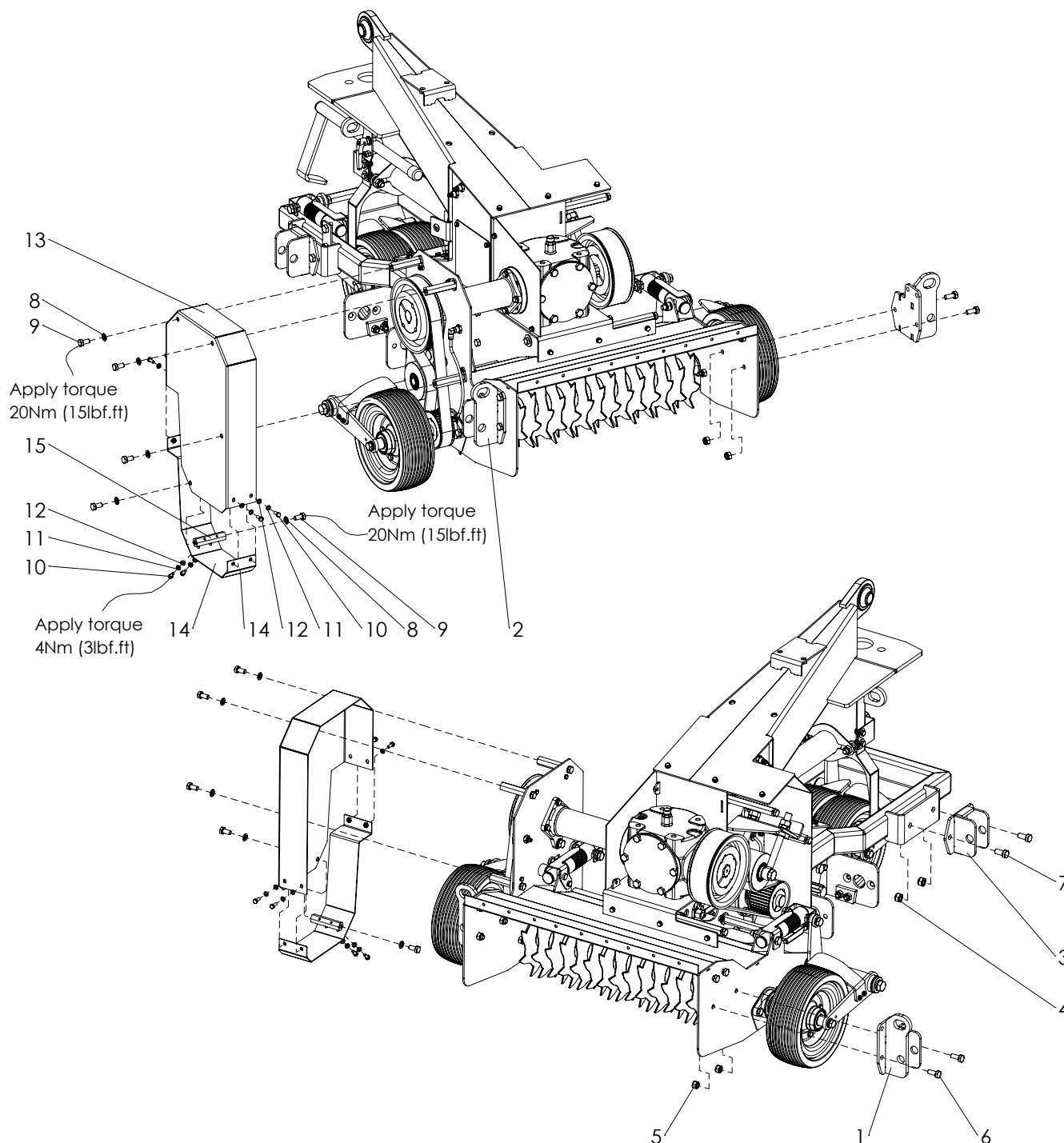
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	900.280.402	Safety decal read manual		1
2	921.280.402	Safety decal cutting elements		2
3	900.260.424	Safety decal PTO 540 RPM		1
4	A0001986	Decal Redexim 300 - White		3
5	A0002037	Decal stripe		1
6	A0002038	Decal stripe		1
7	A0002036	Decal Verti-Cut Flex 2000		2
8	953.340.000	Decall lifting point		2
9	922.340.008	Decall fixation point		4



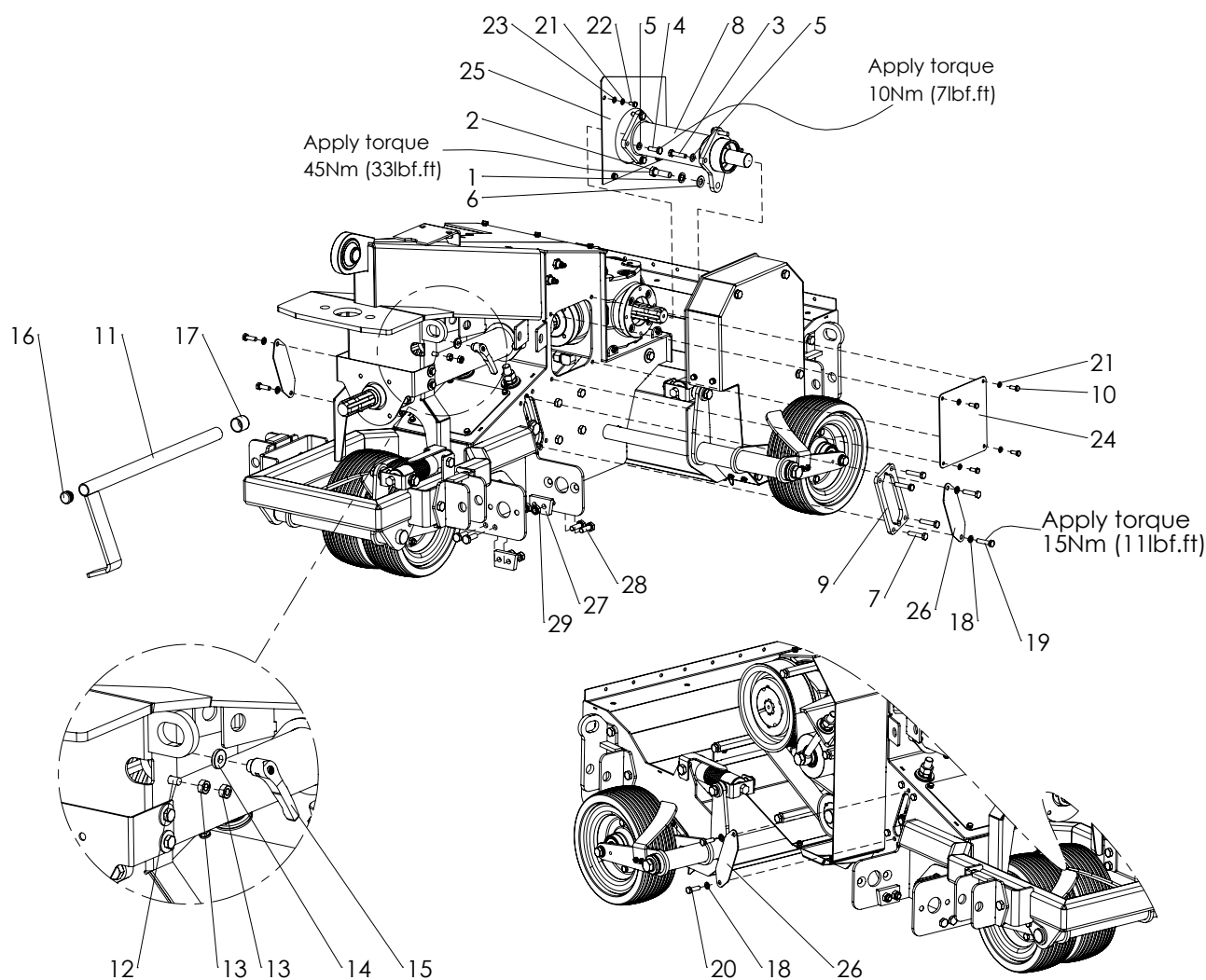
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	822.120.362	Lifting eye bolt M12 - DIN 580		2
2	830.080.080	SL nut M8 - DIN 985 - Grade 8		6
3	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		4
4	804.100.250	Hex bolt M10 x 25 - ISO 4017 - Grade 8.8		2
5	866.100.020	Spring washer M10 - DIN 127		2
6	864.100.031	Washer M10 large - DIN 9021		2
7	804.080.350	Hex bolt M8 x 35 - ISO 4017 - Grade 8.8		2
8	864.080.024	Washer M8 large - DIN 9021		2
9	A0002232	PTO Cover		1
10	444.803.100	Toolbox		1
11	468.030.530	Toolbox contraplate		2
12	468.055.520	Wing folding lock bracket		1



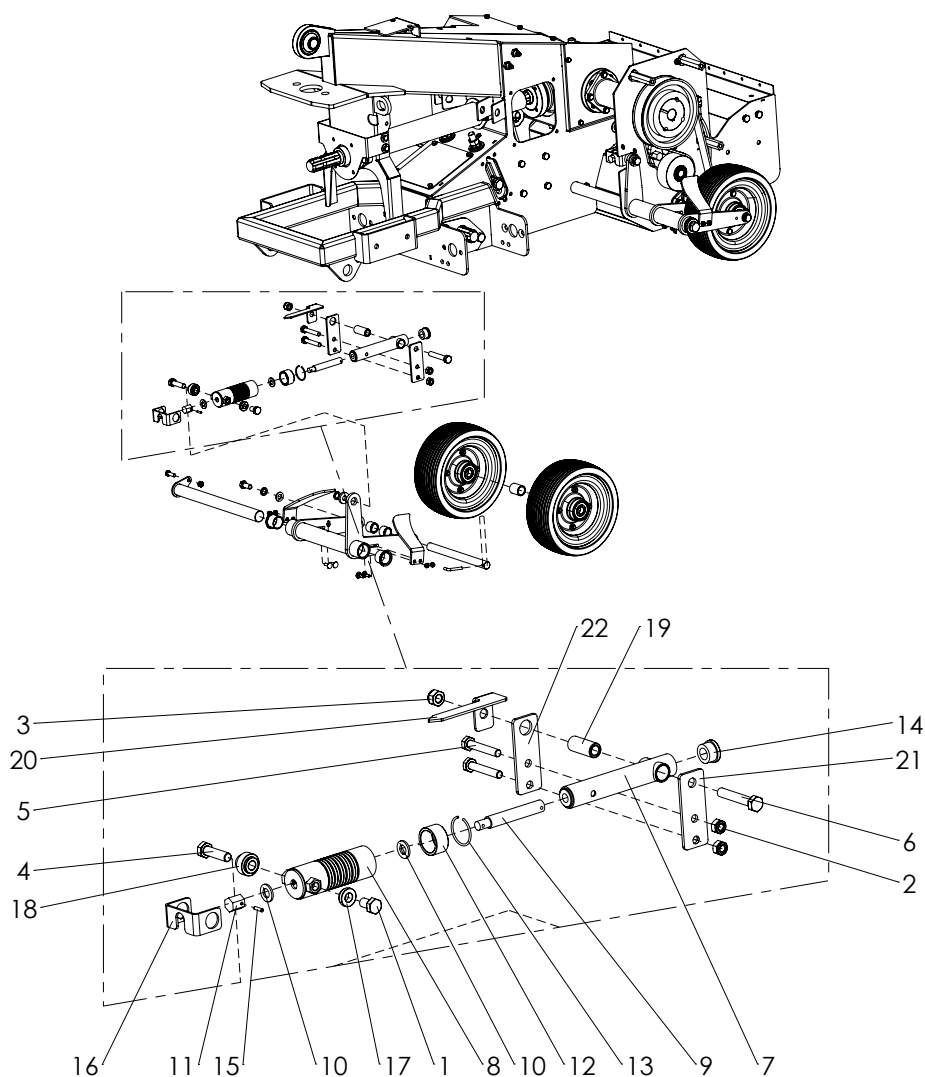
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	462.065.336	Storage support		4
2	468.032.401	Plate		2
3	A0003040	Pillar		4
4	576.020.800	Compression spring		4
5	472.201.200	Pin		4
6	A0003041	Strip		1
7	474.201.500	Lock pin		4
8	866.100.020	Spring washer M10 - DIN 127		8
9	802.100.850	Hex bolt M10 x 85 - ISO 4014 - Grade 8.8		4
10	864.100.063	Washer M10 heavy - DIN 7349		4
11	830.060.060	SL nut M6 - DIN 985 - Grade 8		9
12	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		9
13	446.022.700	Spray cover segment		3
14	468.042.101	Clamp strip		3
15	866.060.020	Spring washer M6 - DIN 127		6
16	864.060.030	Washer M6 - DIN 125A		6
17	804.100.160	Hex bolt M10 x 16 - ISO 4017 - Grade 8.8		4
18	A0003019	Cover		1
19	A0003021	Cover		1



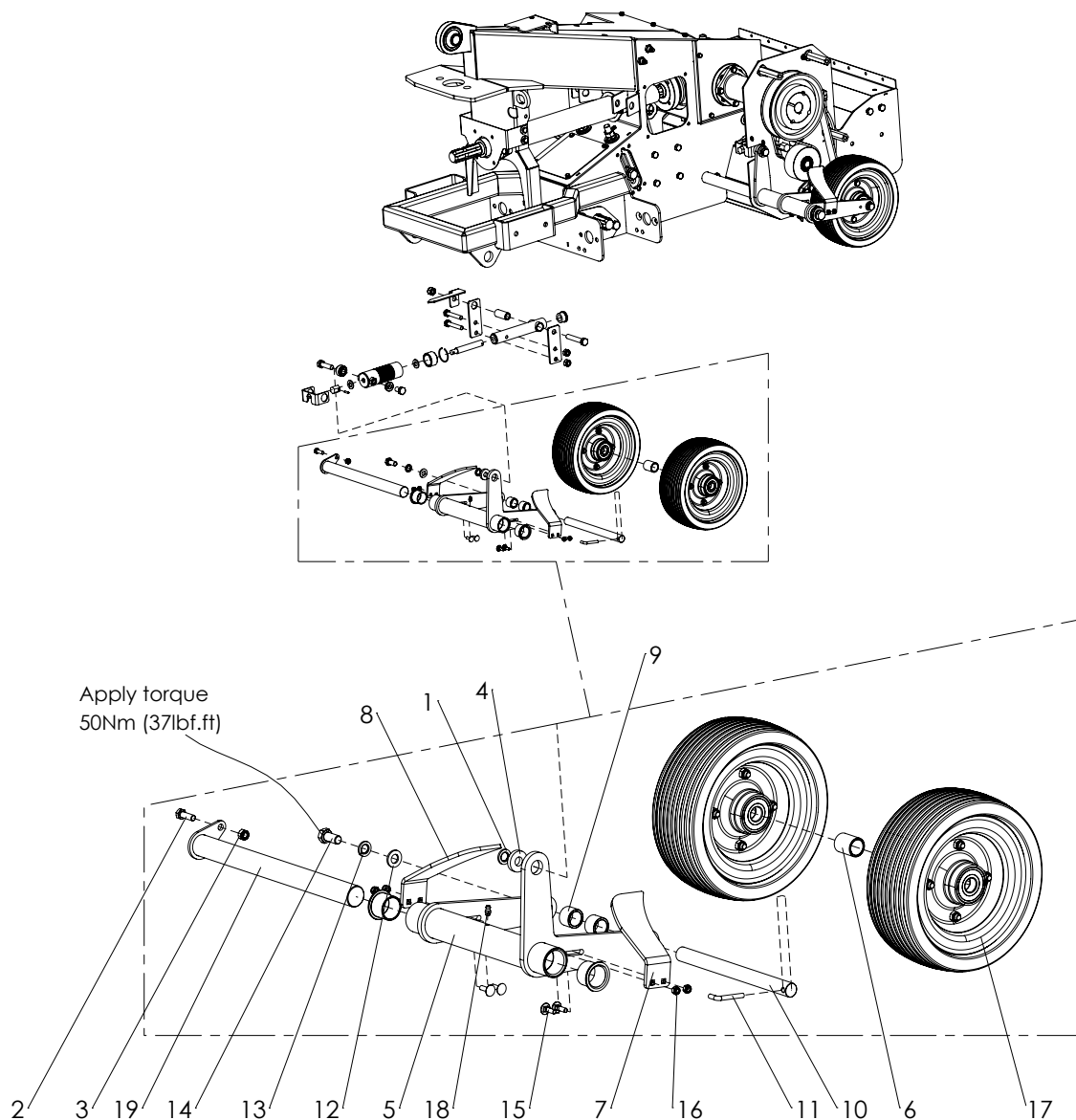
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	A0003219	Bracket support leg right		1
2	A0003225	Bracket support leg left		1
3	470.081.390	Bracket support leg		2
4	830.120.120	SL nut M12 - DIN 985 - Grade 10		4
5	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
6	804.100.250	Hex bolt M10 x 25 - ISO 4017 - Grade 8.8		4
7	804.120.250	Hex bolt M12 x 25 - ISO 4017 - Grade 8.8		4
8	866.100.020	Spring washer M10 - DIN 127		5
9	804.100.200	Hex bolt M10 x 20 - ISO 4017 - Grade 8.8		5
10	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		4
11	866.060.020	Spring washer M6 - DIN 127		4
12	864.060.030	Washer M6 - DIN 125A		4
13	A0003189	Cover		1
14	A0003190	Cover		1
15	A0003195	Hex bar with holes		1



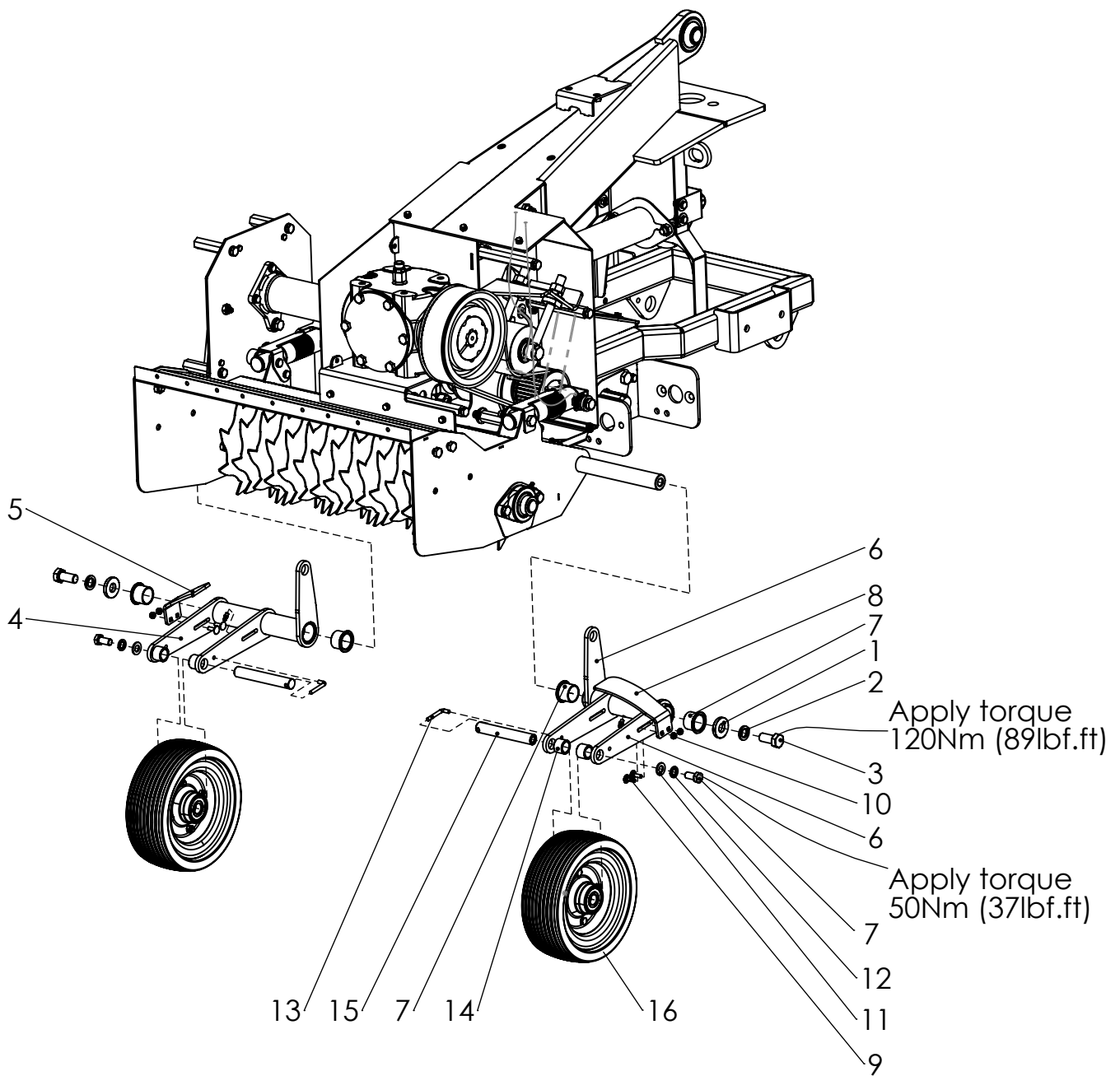
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	866.120.020	Spring washer M12 - DIN 127		1
2	802.120.400	Hex bolt M12 x 40 - ISO 4014 - Grade 8.8		1
3	802.080.350	Hex bolt M8 x 35 - ISO 4014 - Grade 8.8		3
4	804.080.250	Hex bolt M8 x 25 - ISO 4017 - Grade 8.8		4
5	864.080.030	Washer M8 - DIN 125A		7
6	864.120.030	Washer M12 - DIN 125A		1
7	802.080.400	Hex bolt M8 x 40 - ISO 4014 - Grade 8.8		4
8	A0002743	Drive shaft tube		1
9	A0003066	Plate		1
10	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		4
11	478.197.475	PTO support		1
12	848.270.500	U-bolt M8 Ø27mm		1
13	826.080.080	Nut M8 - DIN 934 - Grade 8		2
14	864.080.043	Washer M8 heavy - DIN 7349		1
15	599.080.750	Clamping lever		1
16	892.260.160	Plastic stop Ø26		1
17	892.260.250	Cap		1
18	866.080.020	Spring washer M8 - DIN 127		4
19	804.080.350	Hex bolt M8 x 35 - ISO 4017 - Grade 8.8		2
20	804.080.250	Hex bolt M8 x 25 - ISO 4017 - Grade 8.8		2
21	866.060.020	Spring washer M6 - DIN 127		7
22	804.060.120	Hex bolt M6 x 12 - ISO 4017 - Grade 8.8		3
23	864.060.030	Washer M6 - DIN 125A		3
24	A0003215	Cover		1
25	A0003014	Cover		1
26	A0003068	Cover		1
27	472.100.540	Buffer wing		4
28	804.100.300	Hex bolt M10 x 30 - ISO 4017 - Grade 8.8		8
29	830.100.100	SL nut M10 - DIN 985 - Grade 10		8



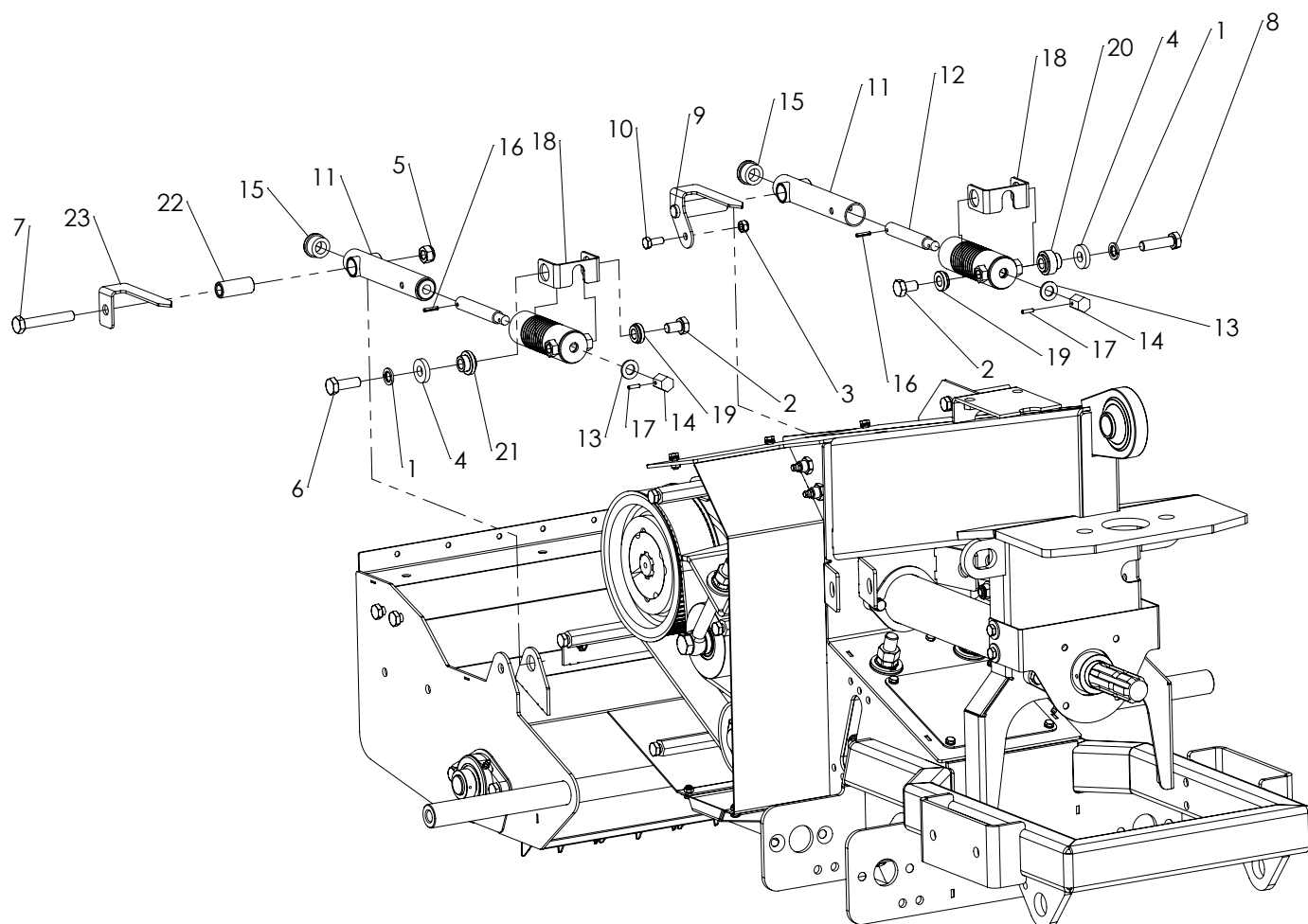
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	804.120.200	Hex bolt M12 x 20 - ISO 4017 - Grade 8.8		1
2	830.100.100	SL nut M10 - DIN 985 - Grade 10		2
3	830.120.120	SL nut M12 - DIN 985 - Grade 10		1
4	804.120.450	Hex bolt M12 x 45 - ISO 4017 - Grade 8.8		1
5	802.100.600	Hex bolt M10 x 60 - ISO 4014 - Grade 8.8		2
6	802.120.700	Hex bolt M12 x 70 - ISO 4014 - Grade 8.8		1
7	478.030.178	Inner tube spindle		1
8	478.042.123	Outer tube spindle		1
9	426.161.080	Spindle		1
10	864.120.030	Washer M12 - DIN 125A		2
11	472.170.200	Hex bar		1
12	444.250.380	Bush		1
13	874.038.250	Retaining ring D=38 - DIN 7993B		1
14	768.280.300	Round tube insert ø30 1-3		1
15	878.040.160	Roll pin 4 x 16 - ISO 8752		1
16	468.030.660	U-profile		1
17	404.120.090	Distance Bush		1
18	404.120.230	Distance Bush		1
19	402.130.470	Bush		1
20	468.031.281	Pointer		1
21	468.041.051	Plate		1
22	468.041.050	Strip		1



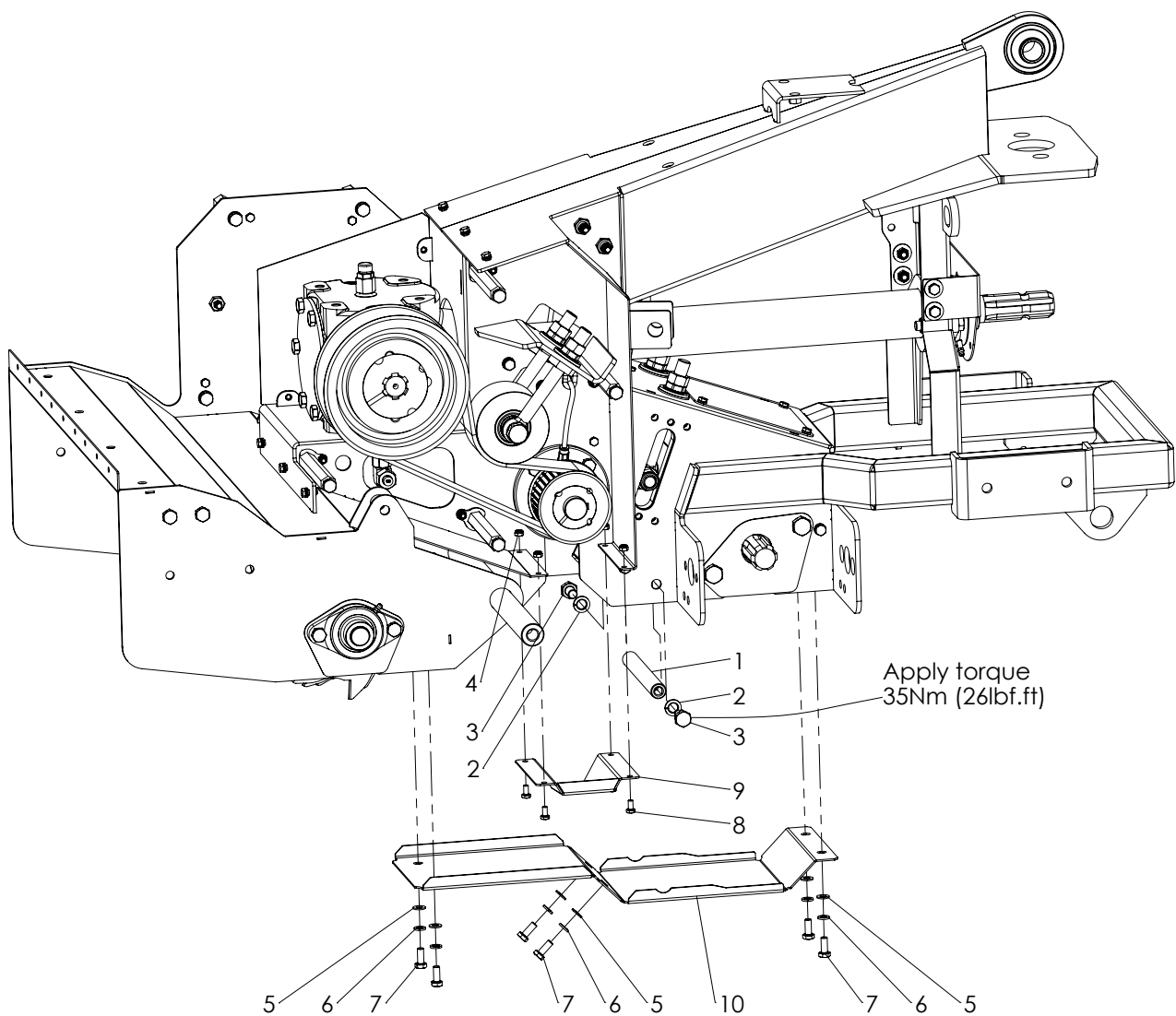
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	866.120.020	Spring washer M12 - DIN 127		1
2	804.080.250	Hex bolt M8 x 25 - ISO 4017 - Grade 8.8		1
3	830.080.080	SL nut M8 - DIN 985 - Grade 8		1
4	864.120.063	Washer M12 heavy - DIN 7349		1
5	478.155.241	Swingarm front		1
6	402.220.380	Bush		1
7	468.051.182	Wheel scraper		1
8	468.051.181	Wheel scraper		1
9	402.210.180	Bush		2
10	416.202.470	Axle		1
11	424.060.480	Lock pin		1
12	864.120.030	Washer M12 - DIN 125A		1
13	866.120.020	Spring washer M12 - DIN 127		1
14	804.120.250	Hex bolt M12 x 25 - ISO 4017 - Grade 8.8		1
15	820.060.200	MH bolt M6 x 20 - ISO 8677 - Grade 8.8		4
16	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
17	515.250.090	Wheel		2
18	880.060.103	Grease nipple M6 - DIN 71412 - 180° - short		1
19	474.030.350	Pin		1



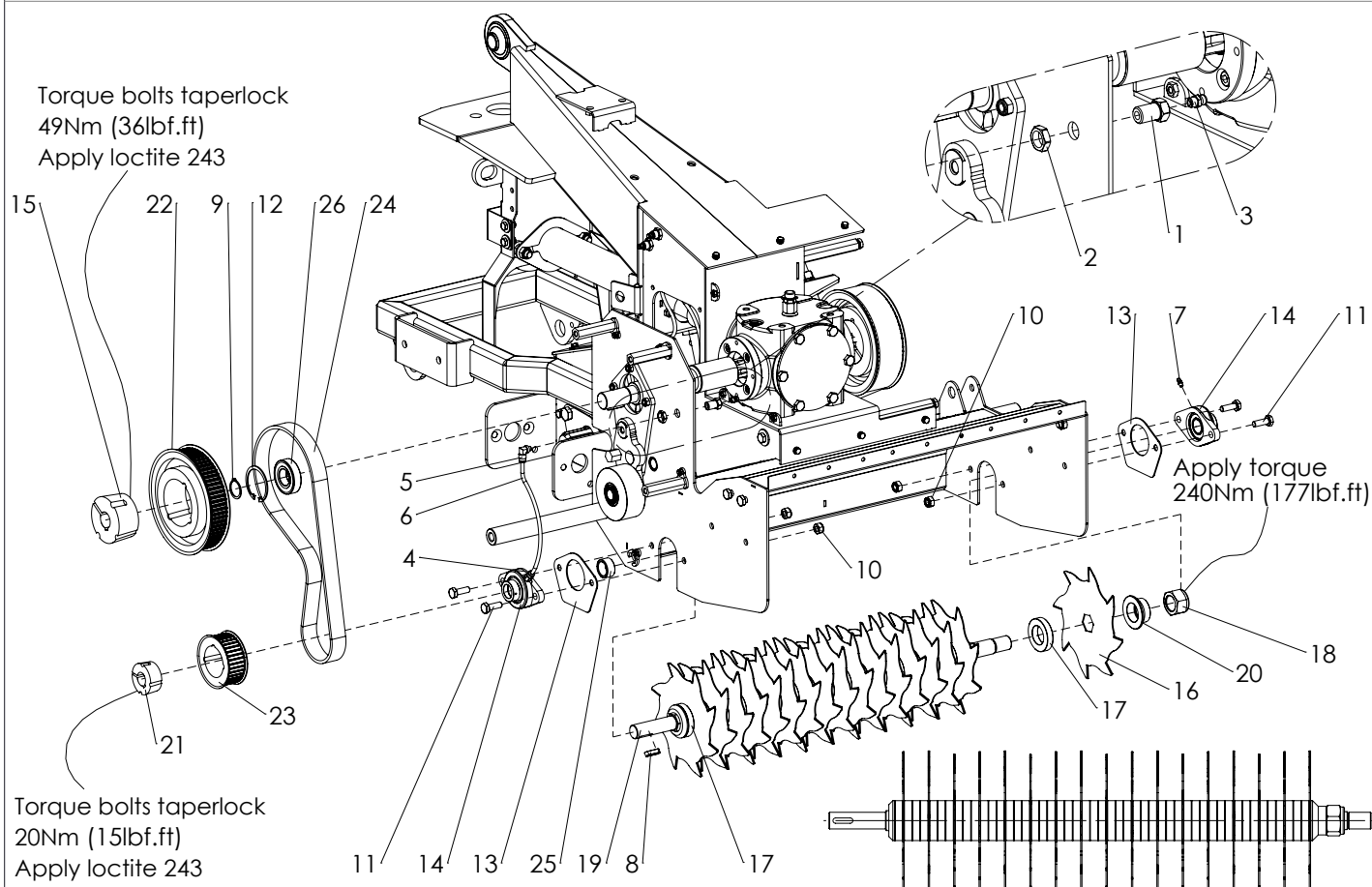
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	864.160.063	Washer M16 heavy - DIN 7349		2
2	866.160.020	Spring washer M16 - DIN 127		2
3	804.160.350	Hex bolt M16 x 35 - ISO 4017 - Grade 8.8		2
4	A0002748	Swingarm left		1
5	468.051.182	Wheel scraper		1
6	478.179.241	Swingarm right		1
7	733.301.340	Plain bearing		4
8	468.051.181	Wheel scraper		1
9	820.060.200	MH bolt M6 x 20 - ISO 8677 - Grade 8.8		4
10	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
11	864.120.030	Washer M12 - DIN 125A		2
12	866.120.020	Spring washer M12 - DIN 127		2
13	424.060.480	Lock pin		2
14	402.210.180	Bush		4
15	416.201.360	Axle		2
16	515.250.090	Wheel		2



ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	866.120.020	Spring washer M12 - DIN 127		2
2	804.120.200	Hex bolt M12 x 20 - ISO 4017 - Grade 8.8		2
3	830.080.080	SL nut M8 - DIN 985 - Grade 8		1
4	864.120.063	Washer M12 heavy - DIN 7349		2
5	830.120.120	SL nut M12 - DIN 985 - Grade 10		1
6	804.120.350	Hex bolt M12 x 35 - ISO 4017 - Grade 8.8		1
7	802.120.750	Hex bolt M12 x 75 - ISO 4014 - Grade 8.8		1
8	804.120.450	Hex bolt M12 x 45 - ISO 4017 - Grade 8.8		1
9	A0002763	Pointer		1
10	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		1
11	478.030.178	Inner tube spindle		1
12	426.161.080	Spindle		1
13	864.120.030	Washer M12 - DIN 125A		2
14	472.170.200	Hex bar		1
15	768.280.300	Round tube insert ø30 1-3		1
16	878.040.200	Roll pin 4 x 20 - ISO 8752		1
17	878.040.160	Roll pin 4 x 16 - ISO 8752		1
18	468.030.660	U-profile		2
19	404.120.090	Distance Bush		2
20	A0002918	Distance Bush		1
21	404.120.171	Distance Bush		1
22	402.130.470	Bush		1
23	468.031.281	Pointer		1

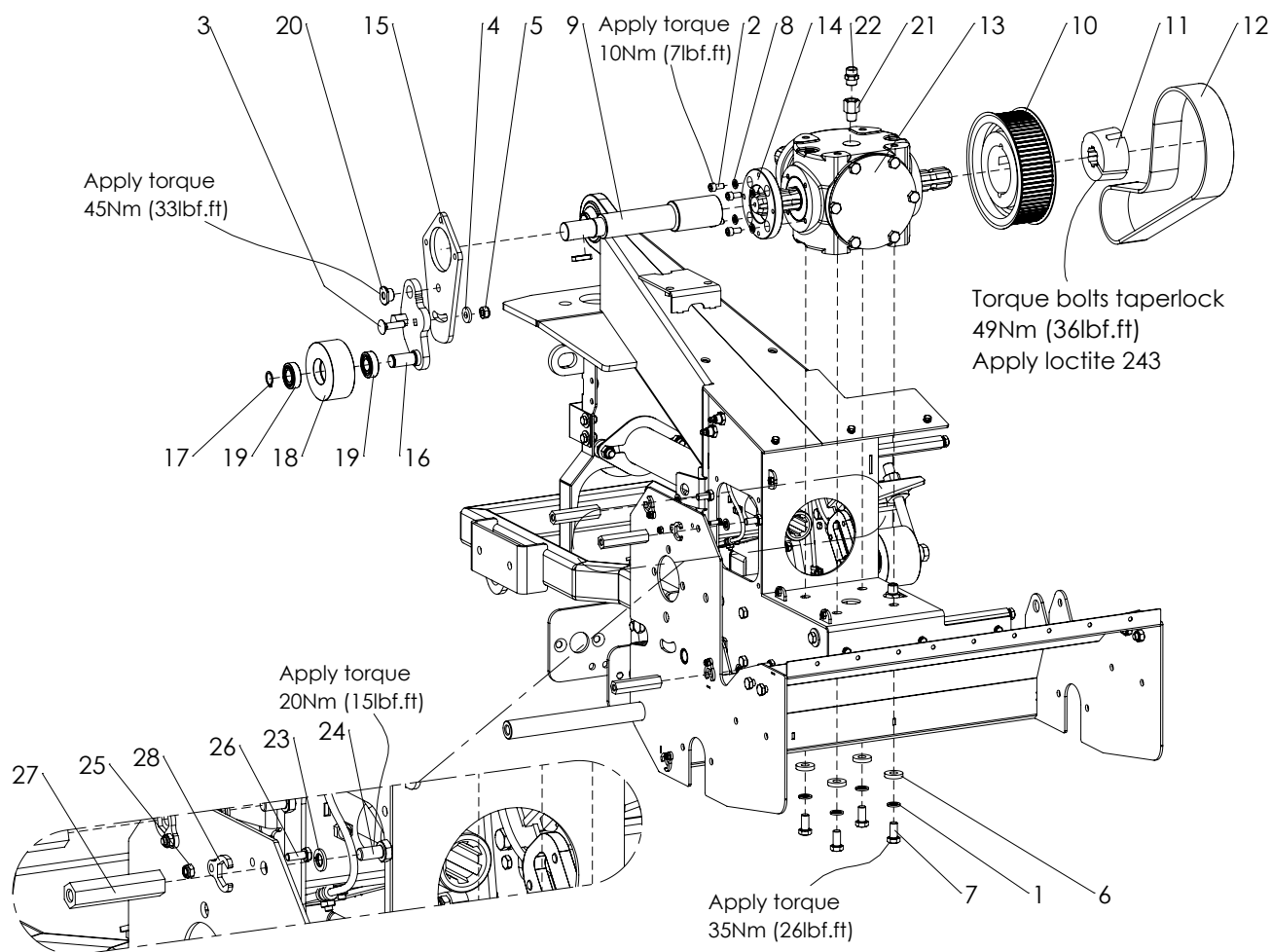


ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	416.201.820	Round bar		1
2	866.120.020	Spring washer M12 - DIN 127		2
3	804.120.200	Hex bolt M12 x 20 - ISO 4017 - Grade 8.8		2
4	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
5	864.080.030	Washer M8 - DIN 125A		6
6	866.080.020	Spring washer M8 - DIN 127		6
7	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		6
8	804.060.120	Hex bolt M6 x 12 - ISO 4017 - Grade 8.8		4
9	468.021.601	Cover		1
10	A0003045	Cover		1

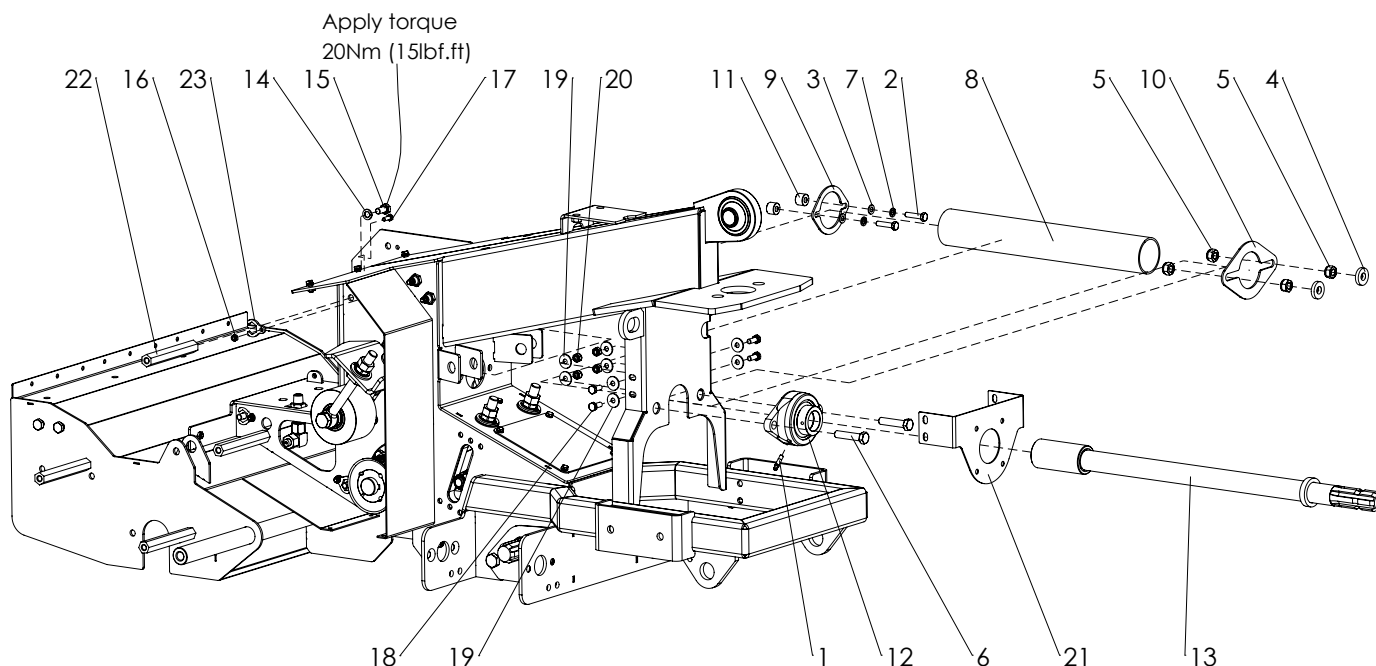


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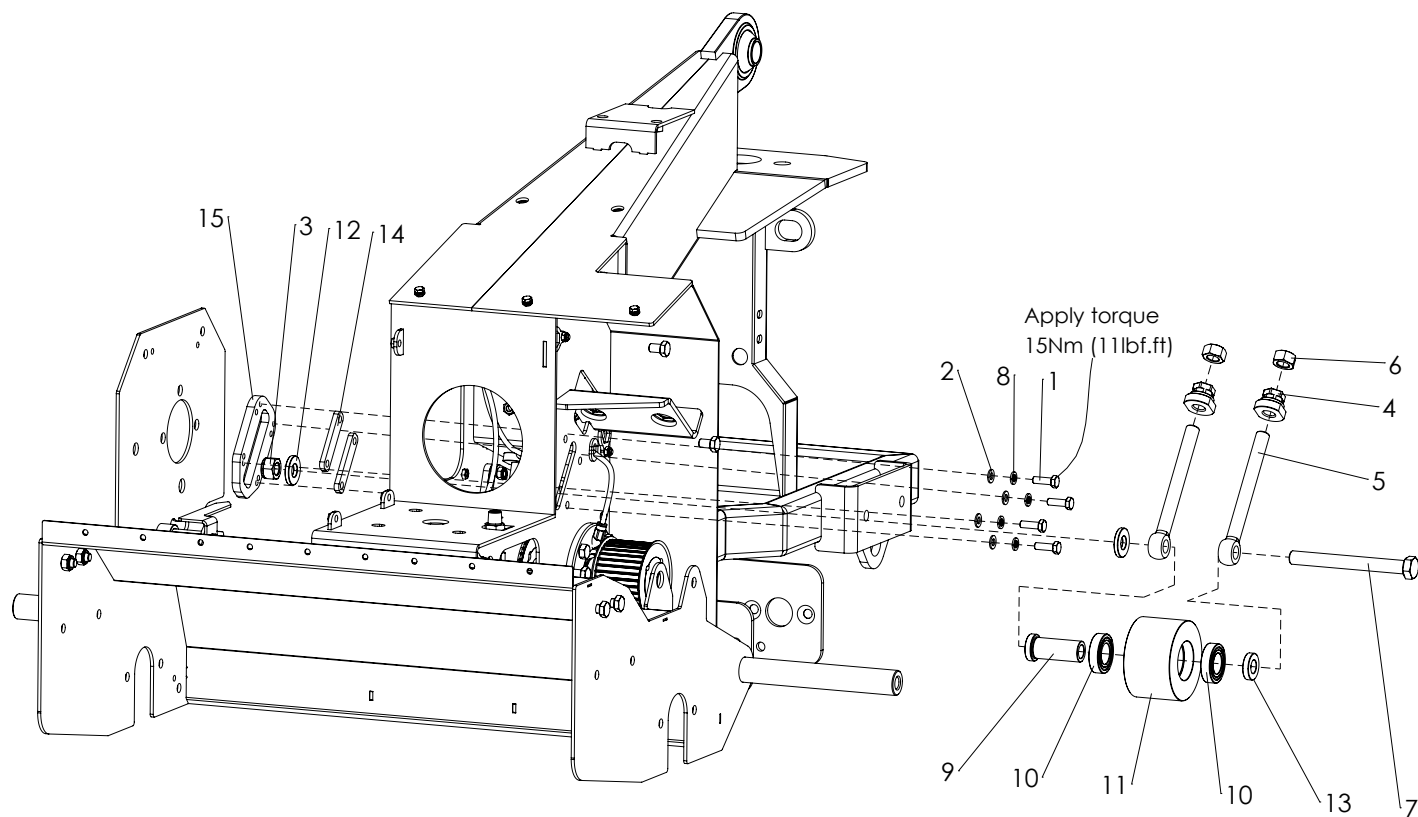
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	596.140.271	Bulkhead coupling		1
2	844.140.060	Bulkhead nut M14x1.5		1
3	880.080.101	Grease nipple M8x1 - DIN 71412 - 180°		1
4	596.060.260	Grease fitting straight		1
5	596.080.240	Grease fitting elbow		1
6	596.060.241	Grease line		1
7	880.060.100	Grease nipple M6 - DIN 71412 - 180°		1
8	884.080.300	Key 8x7x30 - DIN 6885		1
9	870.030.160	Circlip d=30 - DIN 471		1
10	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
11	804.100.300	Hex bolt M10 x 30 - ISO 4017 - Grade 8.8		4
12	872.062.200	Circlip D=62 - DIN 472		1
13	468.021.311	Cover plate		2
14	742.250.361	Bearing PCFT25		2
15	648.302.517	Taperlock 2517 - 30mm		1
16	341.302.210	Scarify blade Ø210 th=2mm		17
	341.303.210	Scarify blade Ø210 th=3mm	Optional; Only to be use with 38 mm (1.5") spacing and 50 mm (2") spacing. Refer the user manual for more information.	
17	A0002577	Bush		49
18	830.270.274	SL nut M27x1.5 - DIN 985 - Grade 8		1
19	422.308.230	Knife axle		1
20	406.270.240	Distance Bush		1
	406.270.210	Distance Bush	Optional; For use with 25 mm (1") spacing. Refer user manual for more information.	
	406.270.320	Distance Bush	Optional; For use with 50 mm (2") spacing. Refer the user manual for more information.	
21	648.251.614	Taperlock 1610 - 25 mm		1
22	652.081.920	Timing belt pulley		1
23	652.060.970	Pulley		1
24	A0002092	Timing belt	Refer the user manual for instructions on how to properly tension the timing belt.	1
25	406.250.170	Bush		1
26	713.300.160	Bearing 6206-2RSH		1



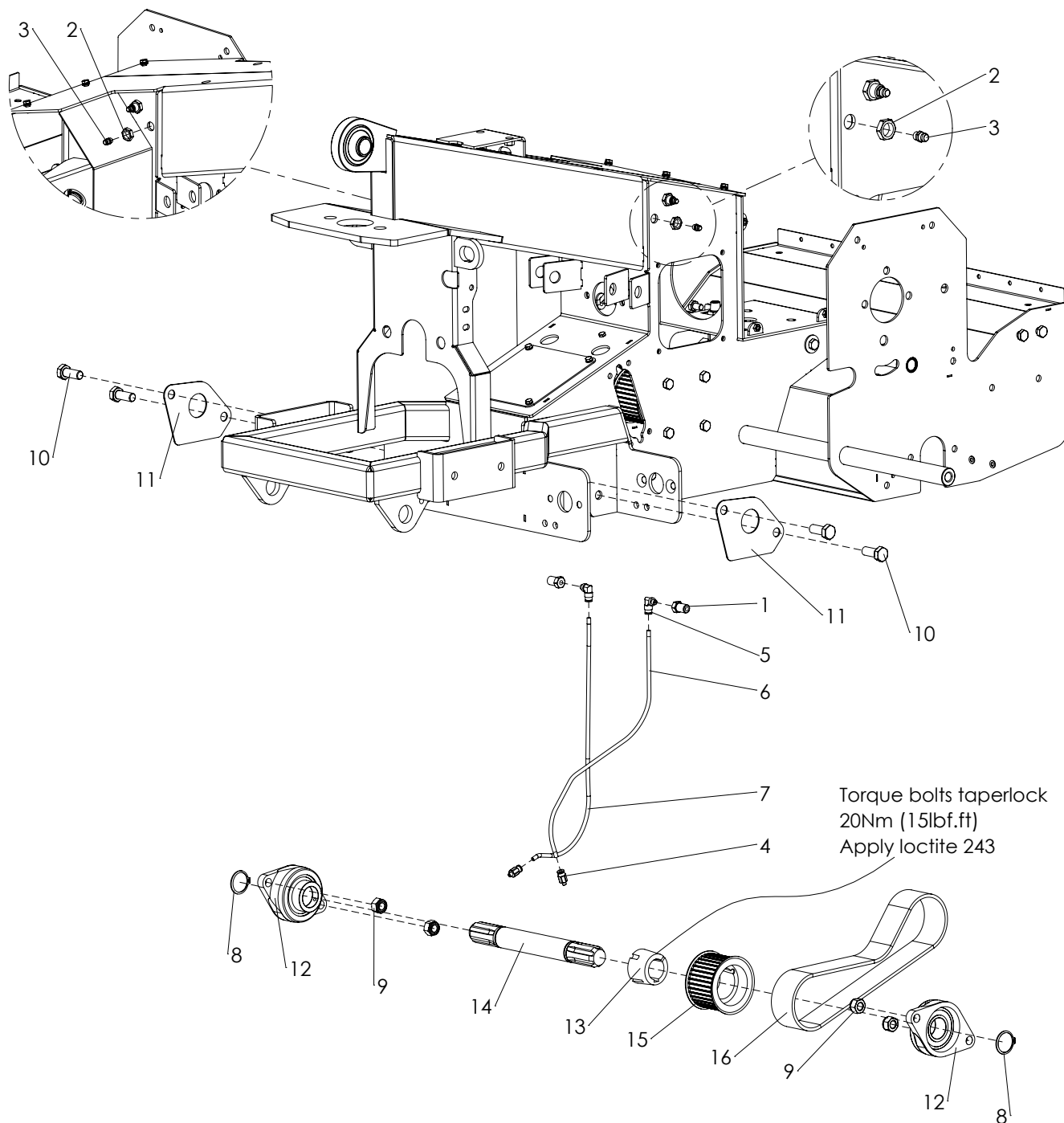
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	866.120.020	Spring washer M12 - DIN 127		4
2	814.080.160	Hex HC screw M8 x 16 - DIN 912 - Grade 8.8		4
3	820.100.400	MH bolt M10 x 40 - ISO 8677 - Grade 8.8		1
4	864.100.063	Washer M10 heavy - DIN 7349		1
5	830.100.100	SL nut M10 - DIN 985 - Grade 10		1
6	864.120.063	Washer M12 heavy - DIN 7349		4
7	804.120.250	Hex bolt M12 x 25 - ISO 4017 - Grade 8.8		4
8	866.080.020	Spring washer M8 - DIN 127		4
9	A0002807	Drive shaft rear		1
10	652.081.921	Timing belt pulley		1
11	648.342.517	Taperlock 2517 - 1-3/8" Z6		1
12	651.501.064	Timing belt	Refer the user manual for instructions on how to properly tension the timing belt.	1
13	623.177.357	Gearbox - T - 1:1.92		1
14	A0002753	Interface plate		1
15	A0002744	Plate		1
16	A0002754	Idler bracket		1
17	870.020.120	Circlip d=20 - DIN 471		1
18	A0002965	Idler		1
19	713.200.120	Bearing 6004 2RS		2
20	A0002773	Bush with thread		1
21	A0003024	Extension nipple 3/8 BSPT x 3/8 BSP L=19.3mm		1
22	A0003086	Breather 3/8 for BRM gearbox MA50-1,92-VVVB5 PF		1
23	866.100.020	Spring washer M10 - DIN 127		3
24	804.100.200	Hex bolt M10 x 20 - ISO 4017 - Grade 8.8		3
25	830.060.060	SL nut M6 - DIN 985 - Grade 8		3
26	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		3
27	472.190.830	Hex bar		3
28	A0003428	Lock plate		3



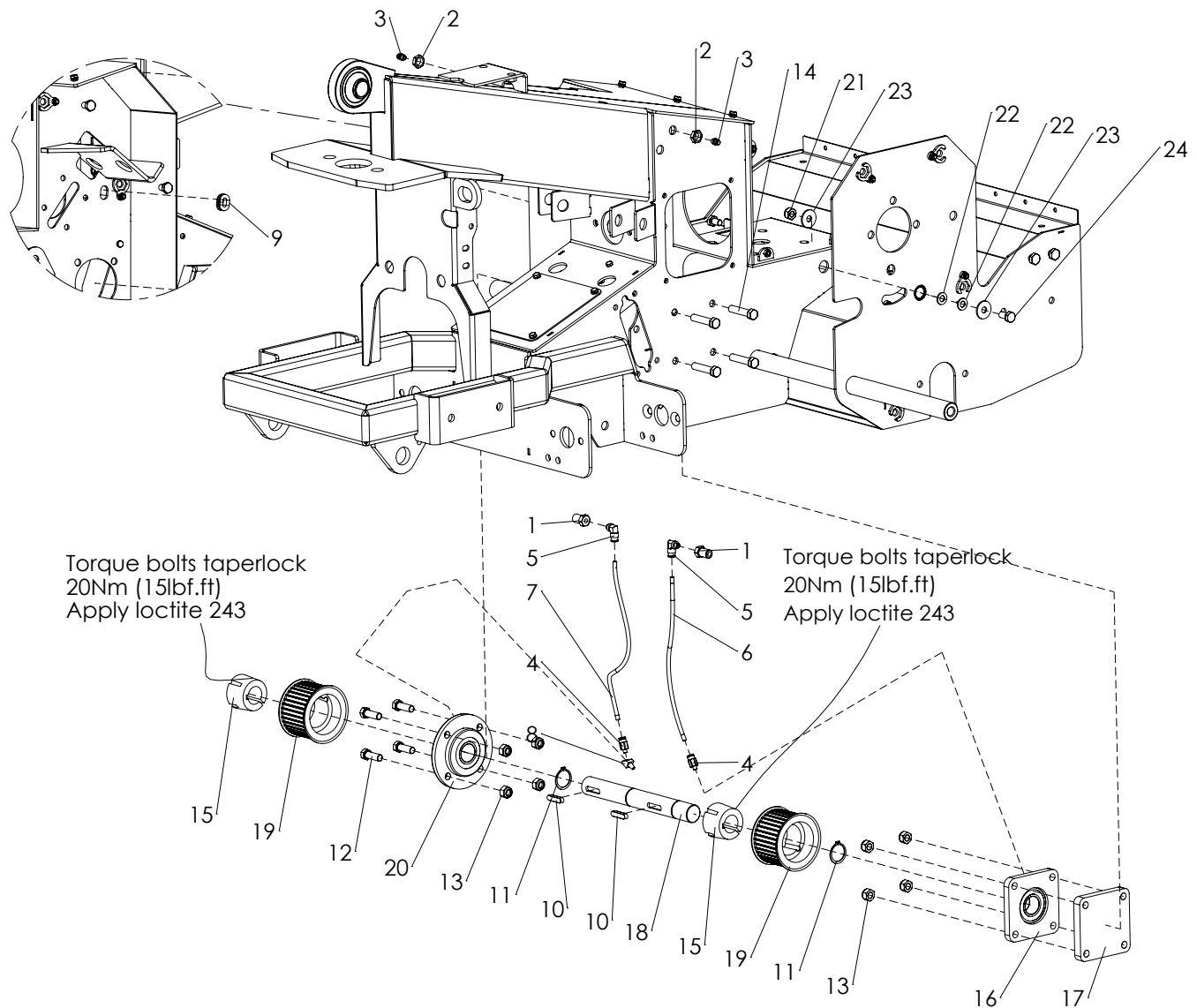
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	880.060.101	Grease nipple M6 - DIN 71412 - 180° - long		1
2	802.080.350	Hex bolt M8 x 35 - ISO 4014 - Grade 8.8		2
3	864.080.030	Washer M8 - DIN 125A		2
4	864.120.063	Washer M12 heavy - DIN 7349		2
5	830.120.120	SL nut M12 - DIN 985 - Grade 10		6
6	802.120.550	Hex bolt M12 x 55 - ISO 4014 - Grade 10.9		2
7	866.080.020	Spring washer M8 - DIN 127		2
8	444.034.250	Protection tube		1
9	468.031.050	Cover holder		1
10	468.031.601	Pipe holder		1
11	402.080.150	Distance Bush		2
12	742.350.510	Bearing PCJT35		1
13	420.507.000	Drive shaft		1
14	866.100.020	Spring washer M10 - DIN 127		1
15	804.100.200	Hex bolt M10 x 20 - ISO 4017 - Grade 8.8		1
16	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
17	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		4
18	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		4
19	864.080.024	Washer M8 large - DIN 9021		8
20	830.080.080	SL nut M8 - DIN 985 - Grade 8		8
21	A0003214	Bracket PTO cover		1
22	472.191.380	Hex bar		4
23	A0003428	Lock plate		4



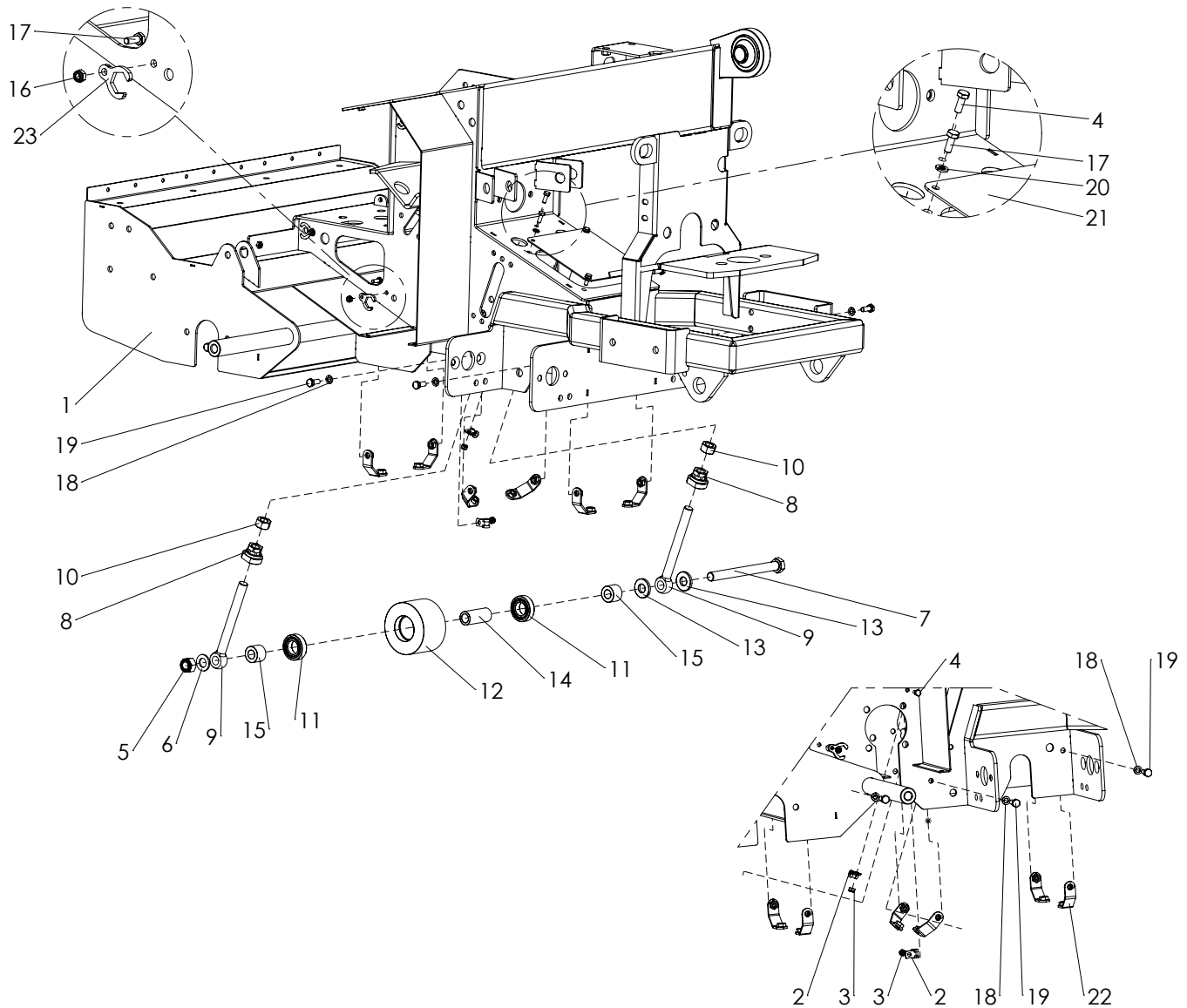
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	804.080.250	Hex bolt M8 x 25 - ISO 4017 - Grade 8.8		4
2	864.080.030	Washer M8 - DIN 125A		4
3	830.160.160	SL nut M16 - DIN 985 - Grade 10		1
4	A0002411	Bush with thread		2
5	822.161.600	Eye bolt M16 x 160 - DIN 444 LB		2
6	826.160.160	Nut M16 - DIN 934 - Grade 8		2
7	802.161.500	Hex bolt M16 x 150 - ISO 4014 - Grade 8.8		1
8	866.080.020	Spring washer M8 - DIN 127		4
9	A0002950	Distance Bush		1
10	713.250.120	Bearing 6005-2RSH		2
11	A0002967	Idler		1
12	A0002960	Washer		1
13	A0002961	Bush		1
14	A0002981	Strip		2
15	A0002983	Plate		1



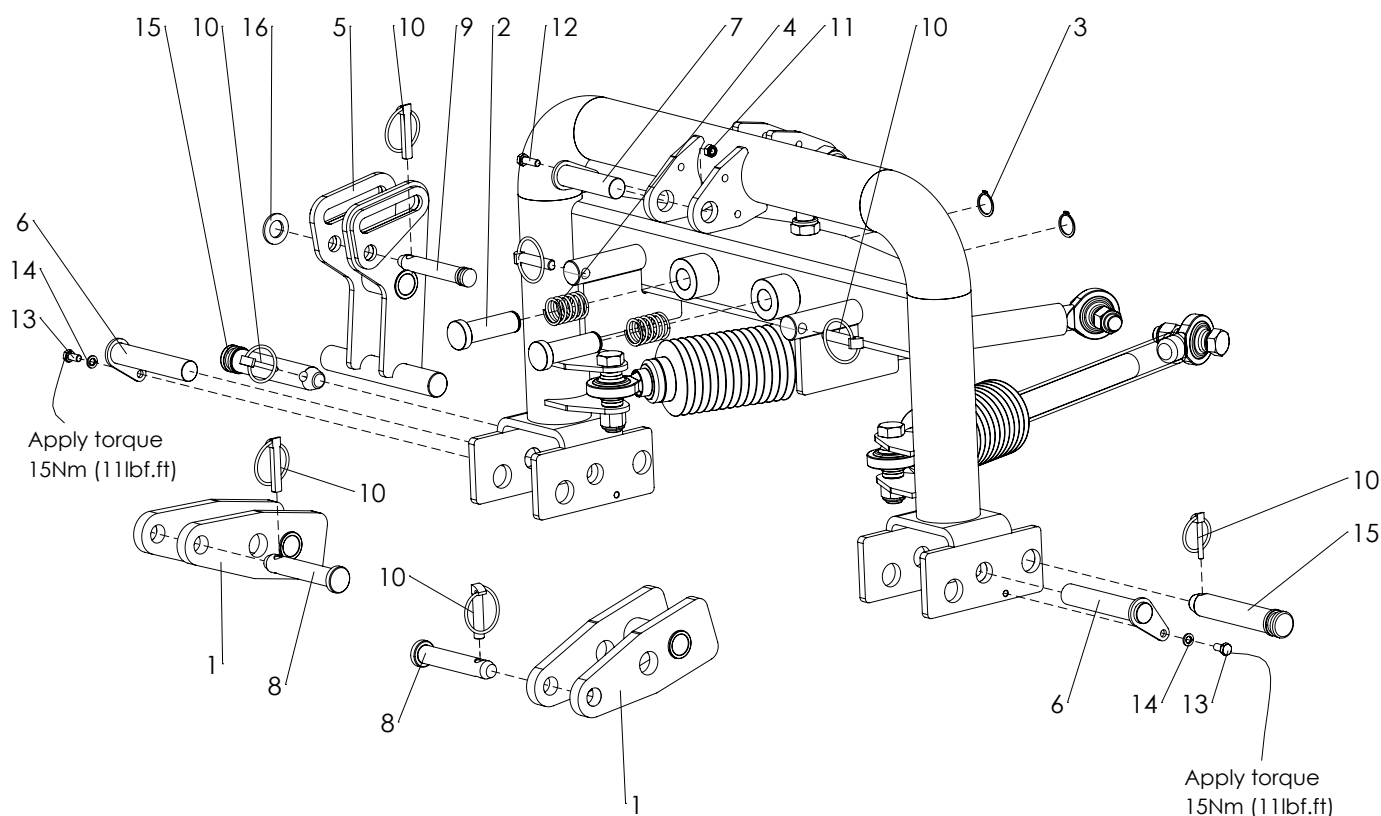
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	596.140.271	Bulkhead coupling		2
2	844.140.060	Bulkhead nut M14x1.5		2
3	880.080.101	Grease nipple M8x1 - DIN 71412 - 180°		2
4	596.060.260	Grease fitting straight		2
5	596.080.240	Grease fitting elbow		2
6	596.060.501	Grease line		1
7	596.060.500	Grease line		1
8	870.035.160	Circlip d=35 - DIN 471		2
9	830.140.140	SL nut M14 - DIN 985 - Grade 10		4
10	804.140.350	Hex bolt M14 x 35 - ISO 4017 - Grade 8.8		4
11	468.021.621	Cover Plate		2
12	742.350.510	Bearing PCJT35		2
13	648.351.615	Taperlock 1615 - 35mm		1
14	420.353.060	Drive shaft		1
15	652.060.971	Timing belt pulley		1
16	651.500.856	Timing belt	Refer the user manual for instructions on how to properly tension the timing belt.	1



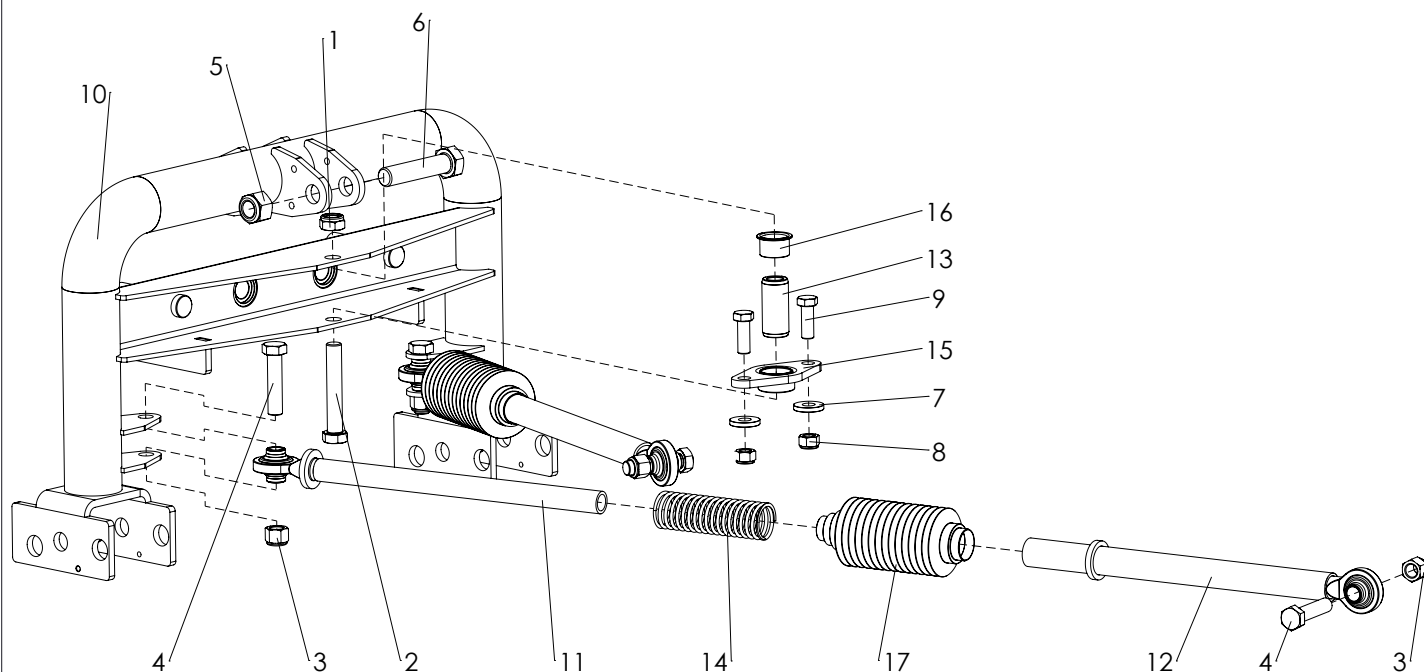
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	596.140.271	Bulkhead coupling		2
2	844.140.060	Bulkhead nut M14x1.5		2
3	880.080.101	Grease nipple M8x1 - DIN 71412 - 180°		2
4	596.060.260	Grease fitting straight		2
5	596.080.240	Grease fitting elbow		2
6	596.060.306	Grease line		1
7	596.060.310	Grease line		1
8	596.060.020	Connector 45°		1
9	569.100.240	Cable grommet		1
10	884.080.351	Key 8x7x35 - DIN 6885		2
11	870.030.160	Circlip d=30 - DIN 471		2
12	808.011.320	Hex bolt 7/16" x 1-1/4" - UNC - ANSI B18.2.1 - Grade 5.2 (8.8)		4
13	840.110.120	SL nut 7/16" - UNC - DIN 985 - Grade 8		8
14	808.011.510	Hex bolt 7/16" x 2" - UNC - ANSI B18.2.1 - Grade 5.2 (8.8)		4
15	648.301.615	Taperlock 1615 - 30mm		2
16	741.300.400	Bearing PCF30		1
17	468.151.080	Plate		1
18	414.302.320	Drive shaft		1
19	652.060.971	Timing belt pulley		2
20	741.300.352	Bearing PME 30-N		1
21	830.100.100	SL nut M10 - DIN 985 - Grade 10		1
22	864.100.030	Washer M10 - DIN 125A		2
23	864.100.031	Washer M10 large - DIN 9021		2
24	804.100.200	Hex bolt M10 x 20 - ISO 4017 - Grade 8.8		1



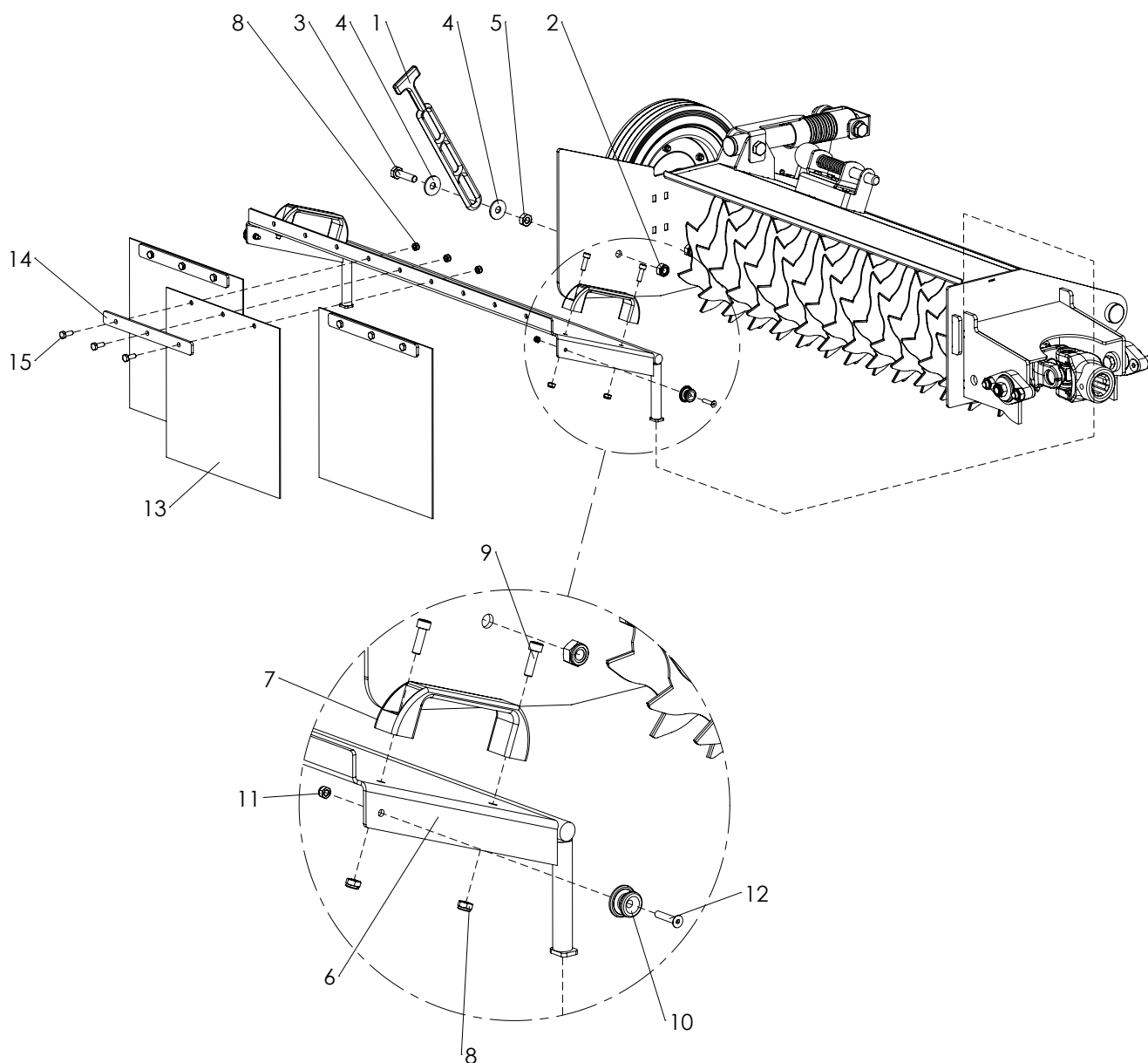
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	494.142.080	Main frame weldment		1
2	547.060.160	Hose Clamp Ø6		2
3	830.060.060	SL nut M6 - DIN 985 - Grade 8		2
4	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		2
5	830.160.160	SL nut M16 - DIN 985 - Grade 10		1
6	864.160.030	Washer M16 - DIN 125A		1
7	802.161.800	Hex bolt M16 x 180 - ISO 4014 - Grade 8.8		1
8	A0002411	Bush with thread		2
9	822.161.600	Eye bolt M16 x 160 - DIN 444 LB		2
10	826.160.160	Nut M16 - DIN 934 - Grade 8		2
11	713.250.120	Bearing 6005-2RSH		2
12	A0002967	Idler		1
13	A0002960	Washer		2
14	A0003060	Bush		1
15	A0003061	Bush		2
16	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
17	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		8
18	866.080.020	Spring washer M8 - DIN 127		6
19	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		6
20	866.060.020	Spring washer M6 - DIN 127		4
21	A0003215	Cover		1
22	A0003044	Bracket		6
23	A0003428	Lock plate		4



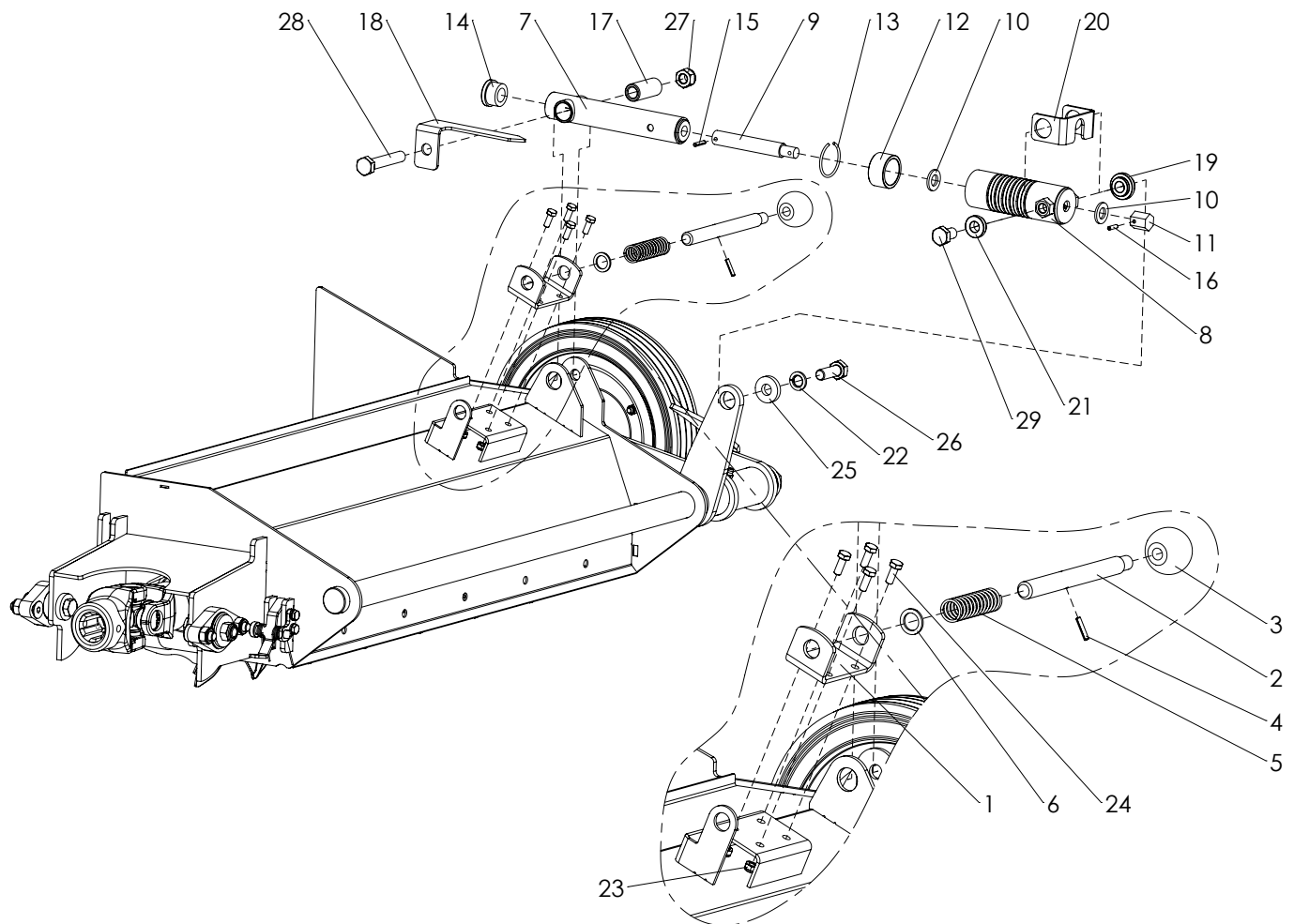
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	470.152.200	Lower link 3 point hitch		2
2	418.250.900	Push pin		2
3	870.025.120	Circlip d=25 - DIN 471		2
4	576.030.430	Spring		2
5	470.082.310	Top link connection		1
6	474.025.131	Pin lower link		2
7	474.025.105	Pin upper link		1
8	521.221.310	3-Point pin Ø22 WL=103		2
9	521.190.920	Top Link Pin		1
10	523.120.650	Linch pin d12		5
11	830.080.080	SL nut M8 - DIN 985 - Grade 8		1
12	804.080.250	Hex bolt M8 x 25 - ISO 4017 - Grade 8.8		1
13	804.080.160	Hex bolt M8 x 16 - ISO 4017 - Grade 8.8		2
14	866.080.020	Spring washer M8 - DIN 127		2
15	521.281.300	Toplink Cat. 2		2
16	864.200.030	Washer M20 - DIN 125A		1



ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	830.200.200	SL nut M20 - Class 8 - h=17mm		1
2	802.201.200	Hex bolt M20 x 120 - ISO 4014 - Grade 8.8		1
3	840.190.230	SL nut 3/4" - 16 - UNF - DIN 985 - Grade 8		4
4	808.190.830	Hex bolt 3/4" x 3-1/4" - UNF - ANSI B18.2.1 - Grade 5.2 (8.8)		4
5	838.010.220	SL nut 1" - UNC - DIN 985 - Grade 8		1
6	808.010.042	Hex bolt 1" x 4-1/2" - UNC - ANSI B18.2.1 - Grade 5.2 (8.8)		1
7	864.160.063	Washer M16 heavy - DIN 7349		2
8	830.160.160	SL nut M16 - DIN 985 - Grade 10		2
9	804.160.450	Hex bolt M16 x 45 - ISO 4017 - Grade 8.8		2
10	494.048.084	3 point hitch weldment		1
11	478.058.536	Inner tube shock absorber weldment		2
12	478.058.537	Outer tube shock absorber weldment		2
13	402.210.770	Bush hitch		1
14	576.052.990	Pressure spring		2
15	468.101.540	Bearing housing		1
16	733.350.390	Plain bearing		1
17	446.881.800	Round bellow		2

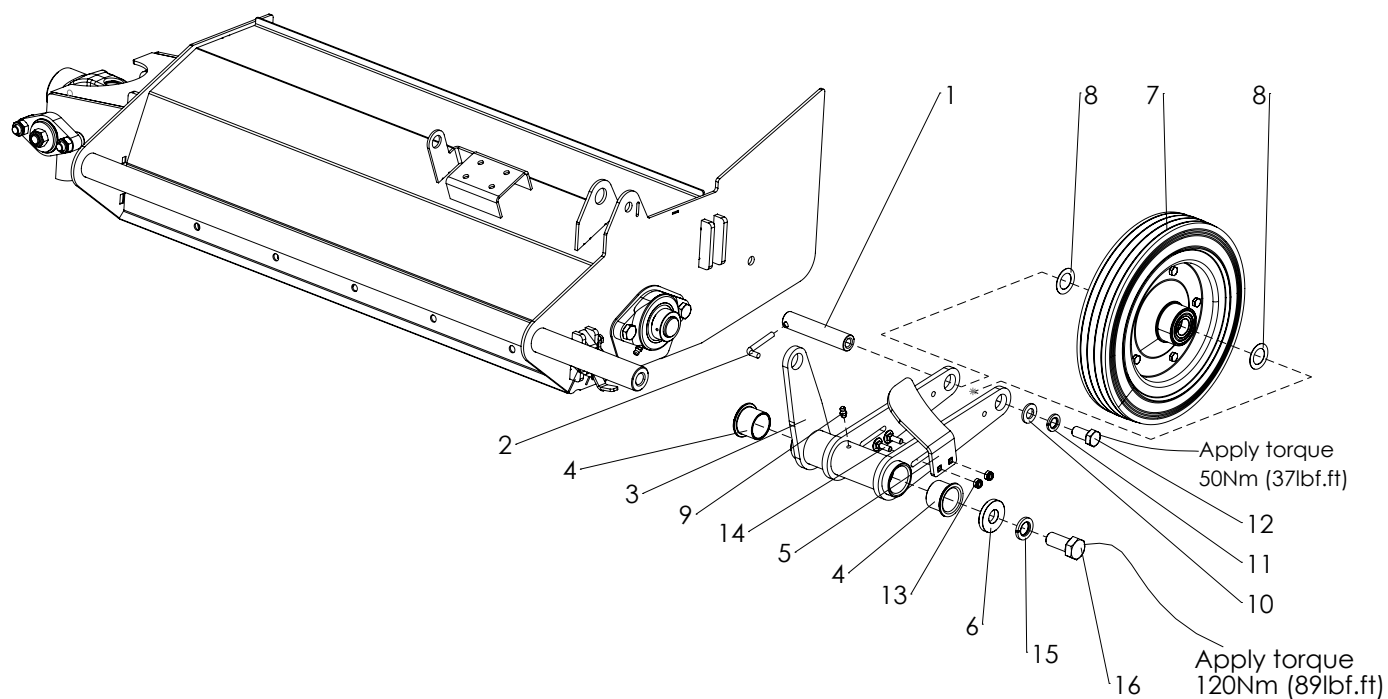


ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	590.009.278	Rubber strap		1
2	830.100.100	SL nut M10 - DIN 985 - Grade 10		1
3	802.100.400	Hex bolt M10 x 40 - ISO 4014 - Grade 10.9		1
4	864.100.031	Washer M10 large - DIN 9021		2
5	826.100.100	Nut M10 - DIN 934 - Grade 8		1
6	456.214.765	Shield wing weldment		1
7	444.151.250	Handle		2
8	830.060.060	SL nut M6 - DIN 985 - Grade 8		13
9	814.060.200	Hex HC screw M6 x 20 - DIN 912 - Grade 8.8		4
10	590.130.030	Nylon button		2
11	830.050.050	SL nut M5 - DIN 985 - Grade 8		2
12	816.050.250	CSK screw M5 x 25 - DIN 7991 - Grade 8.8		2
13	446.022.700	Spray cover segment		3
14	468.042.101	Clamp strip		3
15	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		9

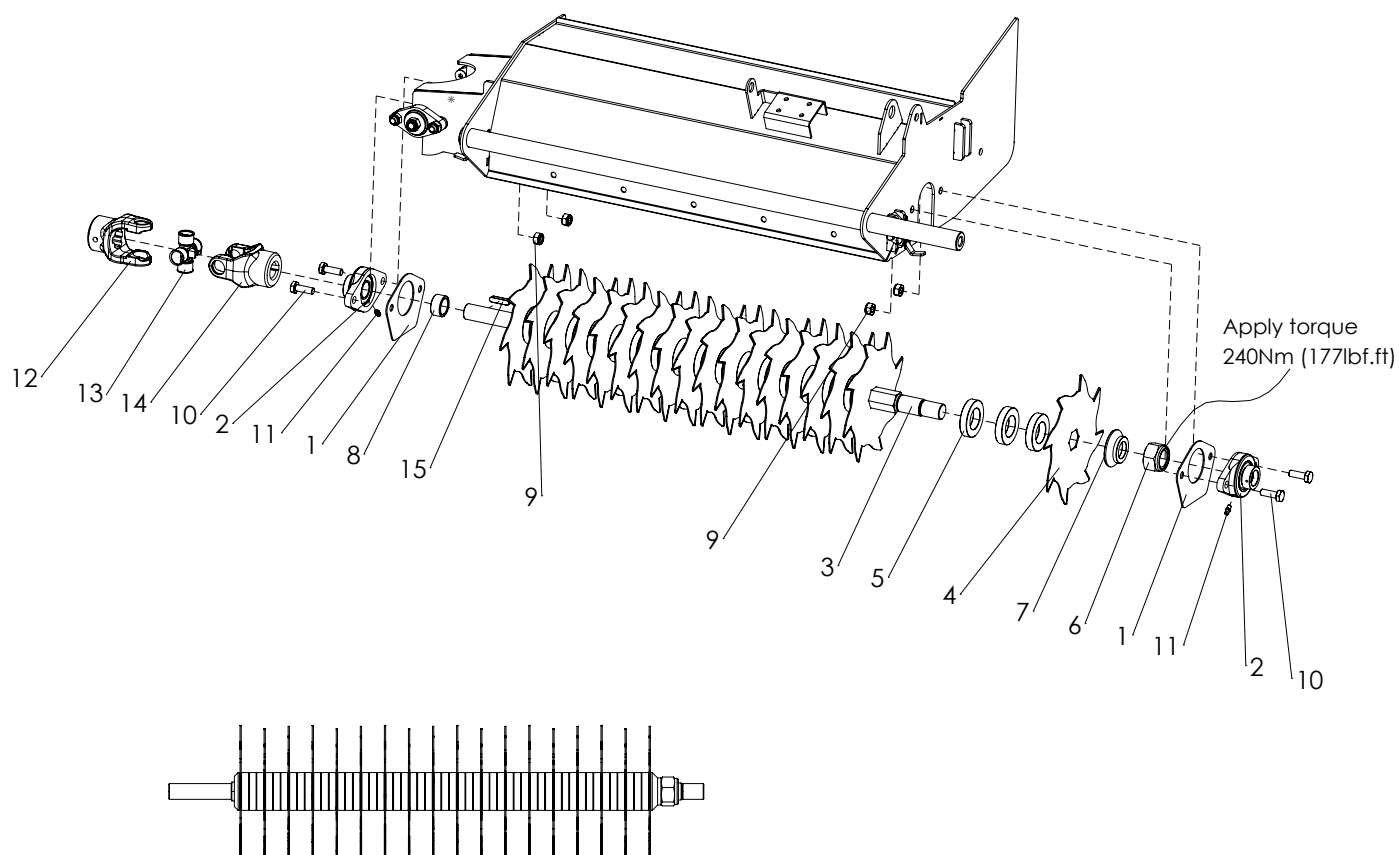


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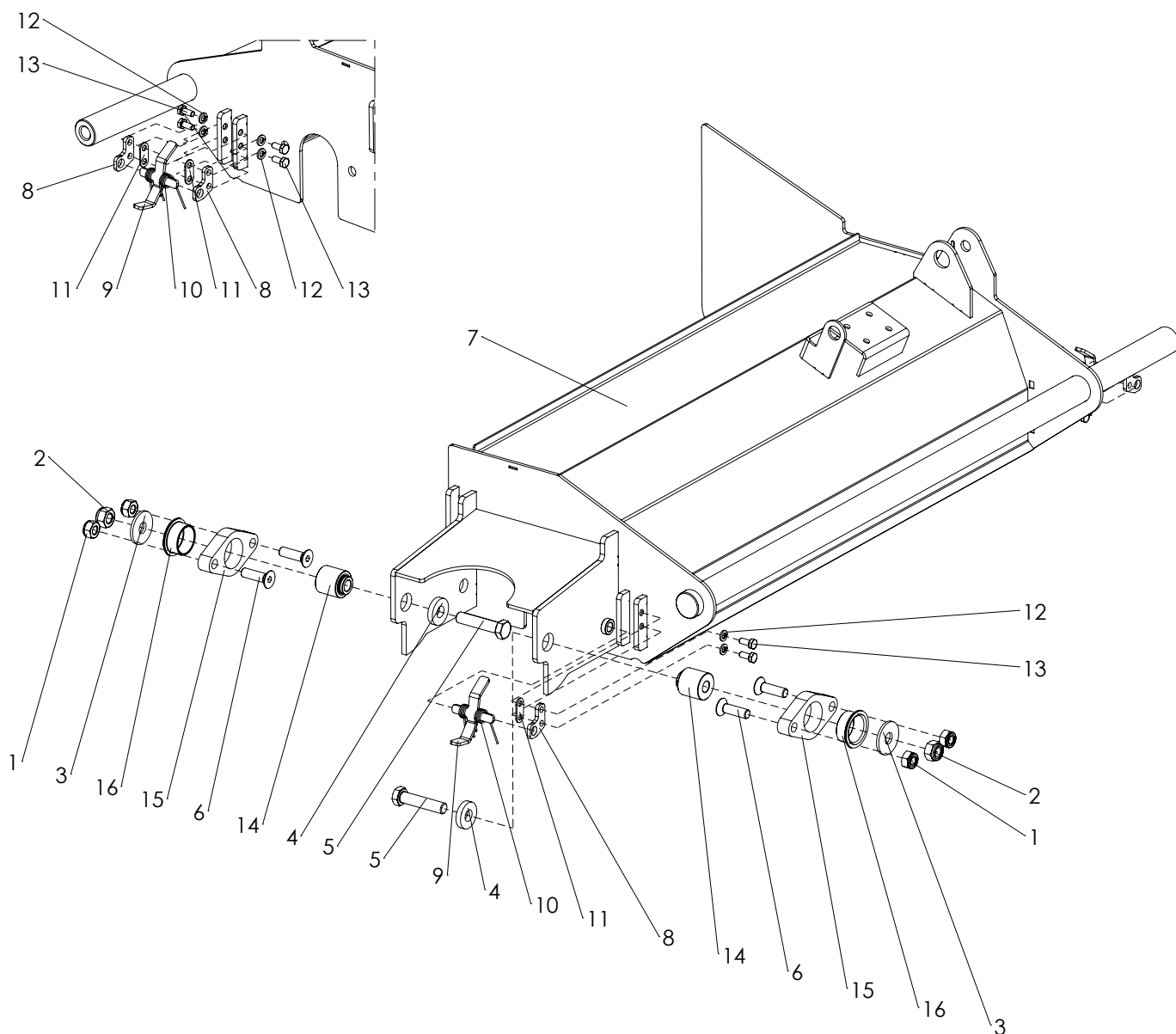
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	468.040.806	Bracket		1
2	416.151.550	Pin		1
3	892.120.400	Ball knob M12 x 40 DIN 319		1
4	878.040.200	Roll pin 4 x 20 - ISO 8752		1
5	576.020.800	Compression spring		1
6	402.150.020	Washer		1
7	478.030.178	Inner tube spindle		1
8	478.042.123	Outer tube spindle		1
9	426.161.080	Spindle		1
10	864.120.030	Washer M12 - DIN 125A		2
11	472.170.200	Hex bar		1
12	444.250.380	Bush		1
13	874.038.250	Retaining ring D=38 - DIN 7993B		1
14	768.280.300	Round tube insert ø30 1-3		1
15	878.040.200	Roll pin 4 x 20 - ISO 8752		1
16	878.040.160	Roll pin 4 x 16 - ISO 8752		1
17	402.130.470	Bush		1
18	468.031.281	Pointer		1
19	404.120.171	Distance Bush		1
20	468.030.660	U-profile		1
21	404.120.090	Distance Bush		1
22	866.120.020	Spring washer M12 - DIN 127		2
23	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
24	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		4
25	864.120.063	Washer M12 heavy - DIN 7349		1
26	804.120.350	Hex bolt M12 x 35 - ISO 4017 - Grade 8.8		1
27	830.120.120	SL nut M12 - DIN 985 - Grade 10		1
28	802.120.700	Hex bolt M12 x 70 - ISO 4014 - Grade 8.8		1
29	804.120.200	Hex bolt M12 x 20 - ISO 4017 - Grade 8.8		1



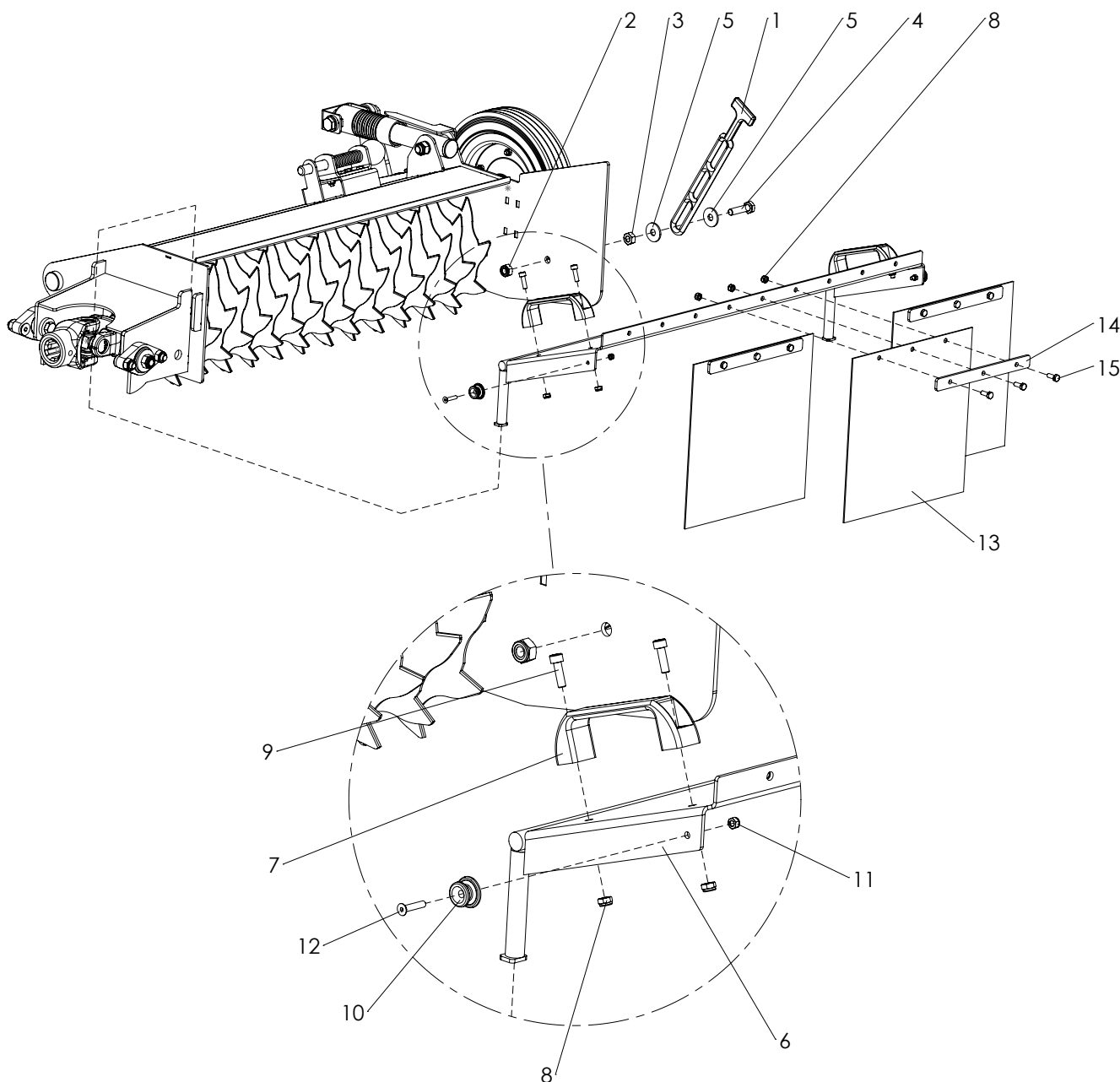
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	416.200.970	Axle		1
2	424.060.480	Lock pin		1
3	478.198.241	Swingarm left		1
4	733.301.340	Plain bearing		2
5	468.050.860	Wheel scraper		1
6	864.160.063	Washer M16 heavy - DIN 7349		1
7	515.250.072	Wheel		1
8	868.032.050	Shim 20x32x0.5 - DIN 988		2
9	880.060.103	Grease nipple M6 - DIN 71412 - 180° - short		1
10	864.120.030	Washer M12 - DIN 125A		1
11	866.120.020	Spring washer M12 - DIN 127		1
12	804.120.250	Hex bolt M12 x 25 - ISO 4017 - Grade 8.8		1
13	830.060.060	SL nut M6 - DIN 985 - Grade 8		2
14	820.060.200	MH bolt M6 x 20 - ISO 8677 - Grade 8.8		2
15	866.160.020	Spring washer M16 - DIN 127		1
16	804.160.350	Hex bolt M16 x 35 - ISO 4017 - Grade 8.8		1



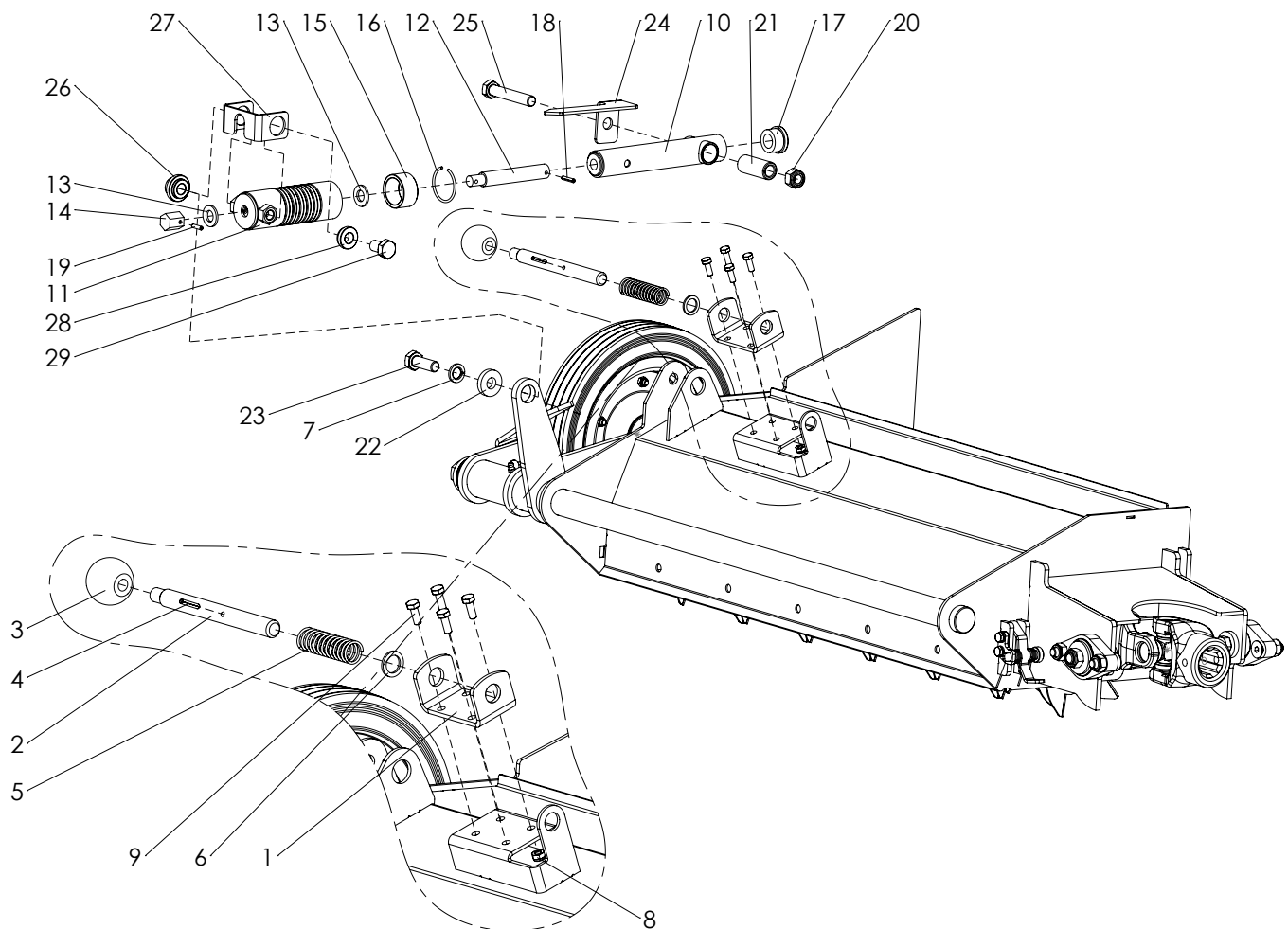
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	468.021.311	Cover plate		2
2	742.250.361	Bearing PCFT25		2
3	422.308.620	Knife axle		1
4	341.302.210	Scarify blade Ø210 th=2mm		18
	341.303.210	Scarify blade Ø210 th=3mm	Optional; Only to be use with 38 mm (1.5") spacing and 50 mm (2") spacing. Refer the user manual for more information.	
5	A0002577	Bush		51
6	830.270.274	SL nut M27x1.5 - DIN 985 - Grade 8		1
7	406.270.180	Distance Bush		1
	406.270.410	Distance Bush	Optional; For use with 25 mm (1") spacing. Refer user manual for more information.	
	406.270.510	Distance Bush	Optional; For use with 50 mm (2") spacing. Refer the user manual for more information.	
8	406.250.170	Bush		1
9	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
10	804.100.300	Hex bolt M10 x 30 - ISO 4017 - Grade 8.8		4
11	880.060.100	Grease nipple M6 - DIN 71412 - 180°		2
12	A0002237	Yoke with spline		1
13	A0002240	Universal joint complete		1
14	A0002236	Yoke with key hole		1
15	884.080.351	Key 8x7x35 - DIN 6885		1



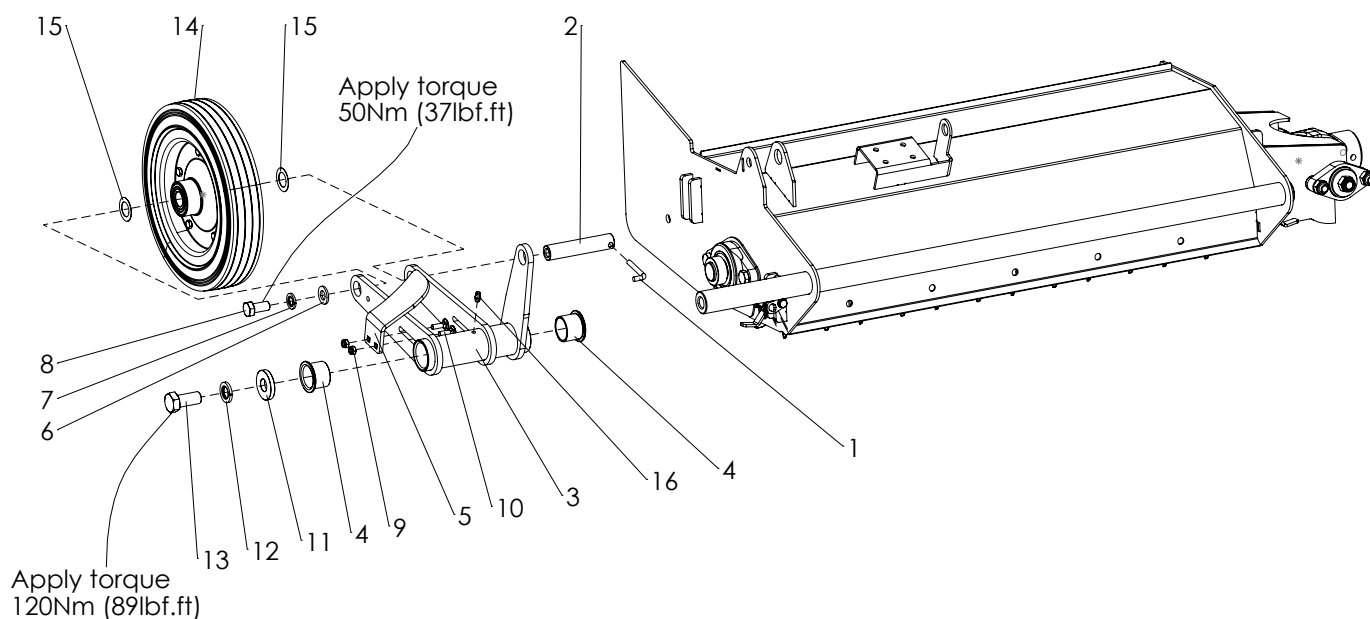
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
2	830.120.120	SL nut M12 - DIN 985 - Grade 10		2
3	864.120.031	Washer M12 large - DIN 9021		2
4	864.120.063	Washer M12 heavy - DIN 7349		2
5	802.120.550	Hex bolt M12 x 55 - ISO 4014 - Grade 10.9		2
6	816.100.350	CSK screw M10 x 35 - DIN 7991 - Grade 8.8		4
7	470.048.800	Weldment wing left		1
8	468.040.340	Plate		3
9	468.030.680	Lock plate		2
10	879.020.510	Torsion spring double		2
11	468.020.280	Plate		3
12	866.060.020	Spring washer M6 - DIN 127		6
13	804.060.140	Hex bolt M6 x 14 - ISO 4017 - Grade 8.8		6
14	402.300.270	Hinge wing		2
15	468.150.910	Bearing plate wing		2
16	733.300.340	Plain bearing		2



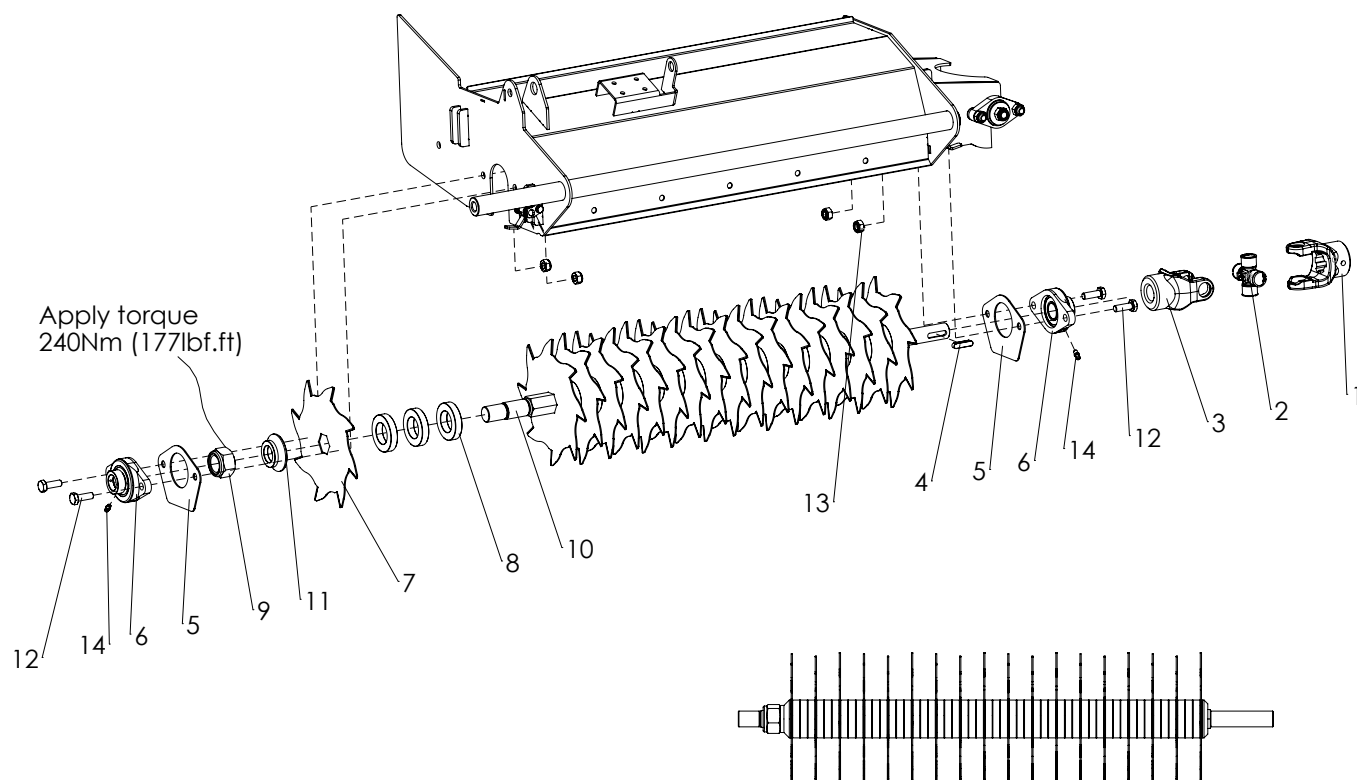
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	590.009.278	Rubber strap		1
2	830.100.100	SL nut M10 - DIN 985 - Grade 10		1
3	826.100.100	Nut M10 - DIN 934 - Grade 8		1
4	802.100.400	Hex bolt M10 x 40 - ISO 4014 - Grade 10.9		1
5	864.100.031	Washer M10 large - DIN 9021		2
6	456.214.765-S01	Bend plate		1
7	444.151.250	Handle		2
8	830.060.060	SL nut M6 - DIN 985 - Grade 8		13
9	814.060.200	Hex HC screw M6 x 20 - DIN 912 - Grade 8.8		4
10	590.130.030	Nylon button		1
11	830.050.050	SL nut M5 - DIN 985 - Grade 8		1
12	816.050.250	CSK screw M5 x 25 - DIN 7991 - Grade 8.8		1
13	446.022.700	Spray cover segment		3
14	468.042.101	Clamp strip		3
15	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		9



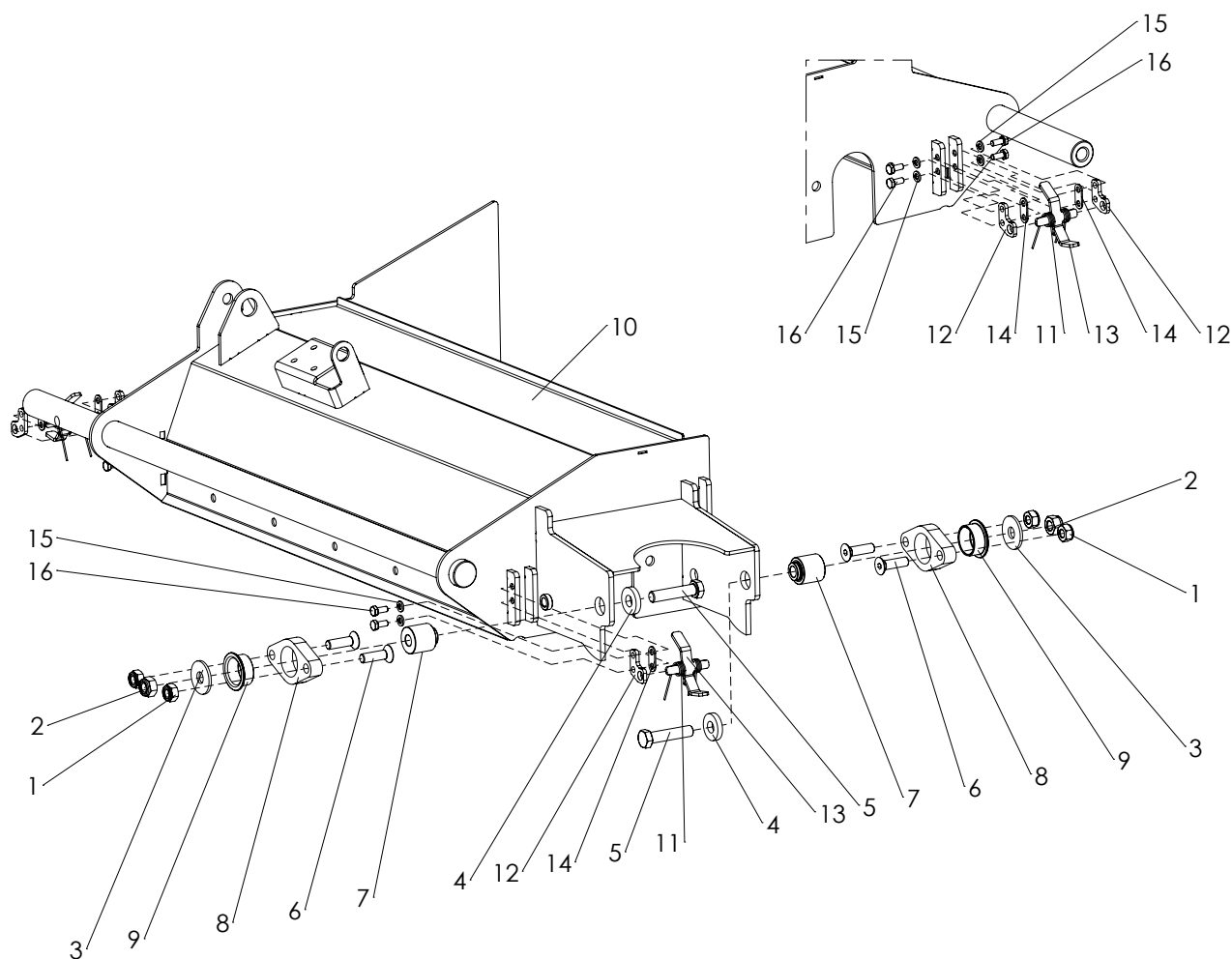
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	468.040.806	Bracket		1
2	416.151.550	Pin		1
3	892.120.400	Ball knob M12 x 40 DIN 319		1
4	878.040.200	Roll pin 4 x 20 - ISO 8752		1
5	576.020.800	Compression spring		1
6	402.150.020	Washer		1
7	866.120.020	Spring washer M12 - DIN 127		2
8	830.060.060	SL nut M6 - DIN 985 - Grade 8		4
9	804.060.160	Hex bolt M6 x 16 - ISO 4017 - Grade 8.8		4
10	478.030.178	Inner tube spindle		1
11	478.042.123	Outer tube spindle		1
12	426.161.080	Spindle		1
13	864.120.030	Washer M12 - DIN 125A		2
14	472.170.200	Hex bar		1
15	444.250.380	Bush		1
16	874.038.250	Retaining ring D=38 - DIN 7993B		1
17	768.280.300	Round tube insert ø30 1-3		1
18	878.040.200	Roll pin 4 x 20 - ISO 8752		1
19	878.040.160	Roll pin 4 x 16 - ISO 8752		1
20	830.120.120	SL nut M12 - DIN 985 - Grade 10		1
21	402.130.470	Bush		1
22	864.120.063	Washer M12 heavy - DIN 7349		1
23	804.120.350	Hex bolt M12 x 35 - ISO 4017 - Grade 8.8		1
24	468.031.281	Pointer		1
25	804.120.700	Hex bolt M12 x 70 - ISO 4017 - Grade 8.8		1
26	404.120.171	Distance Bush		1
27	468.030.660	U-profile		1
28	404.120.090	Distance Bush		1
29	804.120.200	Hex bolt M12 x 20 - ISO 4017 - Grade 8.8		1



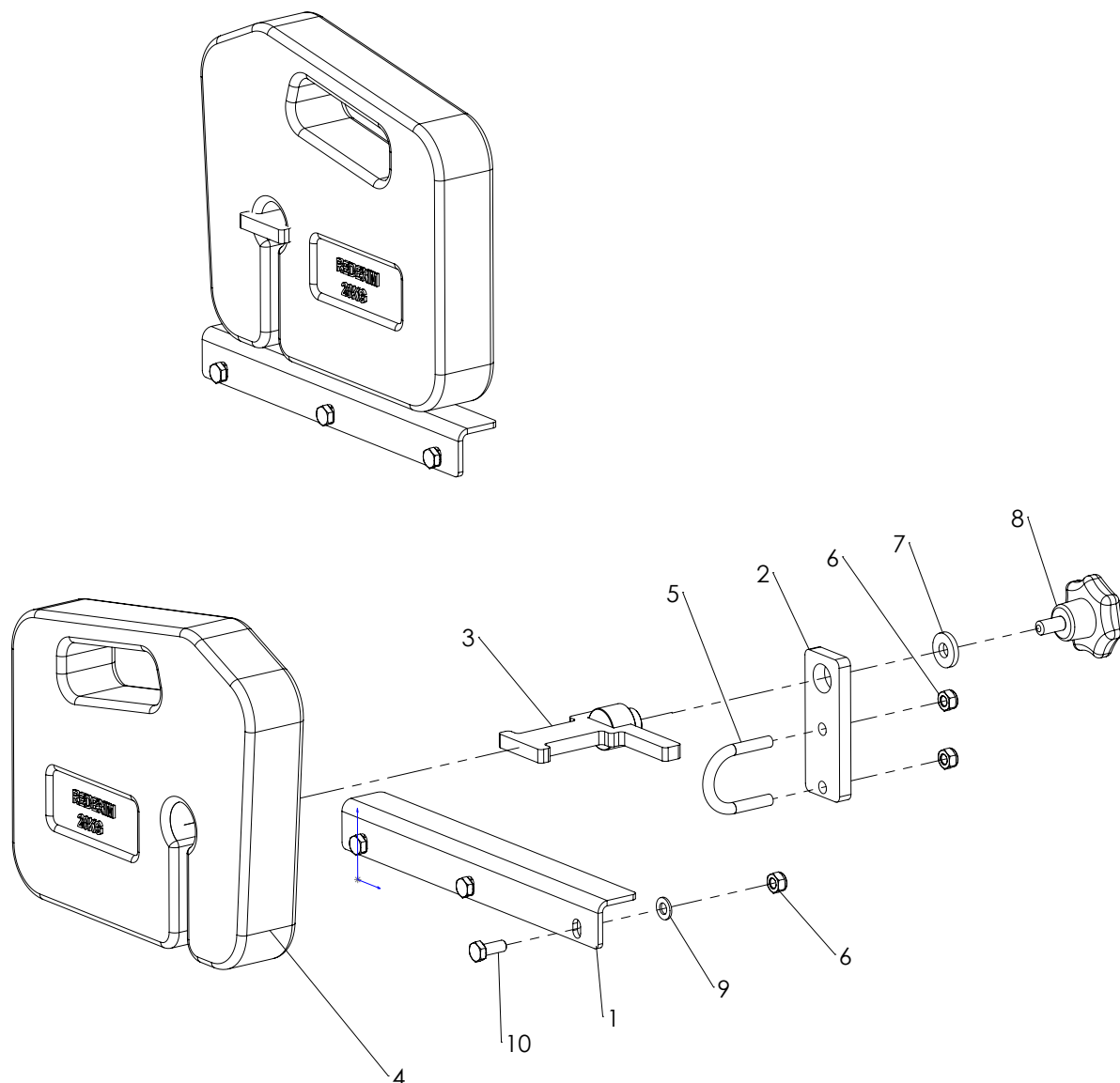
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	424.060.480	Lock pin		1
2	416.200.970	Axle		1
3	478.198.240	Swingarm right		1
4	733.301.340	Plain bearing		2
5	468.050.820	Wheel scraper		1
6	864.120.030	Washer M12 - DIN 125A		1
7	866.120.020	Spring washer M12 - DIN 127		2
8	804.120.250	Hex bolt M12 x 25 - ISO 4017 - Grade 8.8		1
9	830.060.060	SL nut M6 - DIN 985 - Grade 8		2
10	820.060.200	MH bolt M6 x 20 - ISO 8677 - Grade 8.8		2
11	864.160.063	Washer M16 heavy - DIN 7349		1
12	866.160.020	Spring washer M16 - DIN 127		1
13	804.160.350	Hex bolt M16 x 35 - ISO 4017 - Grade 8.8		1
14	515.250.072	Wheel		1
15	868.280.050	Shim 20x28x0.5 - DIN 988		2
16	880.060.103	Grease nipple M6 - DIN 71412 - 180° - short		1



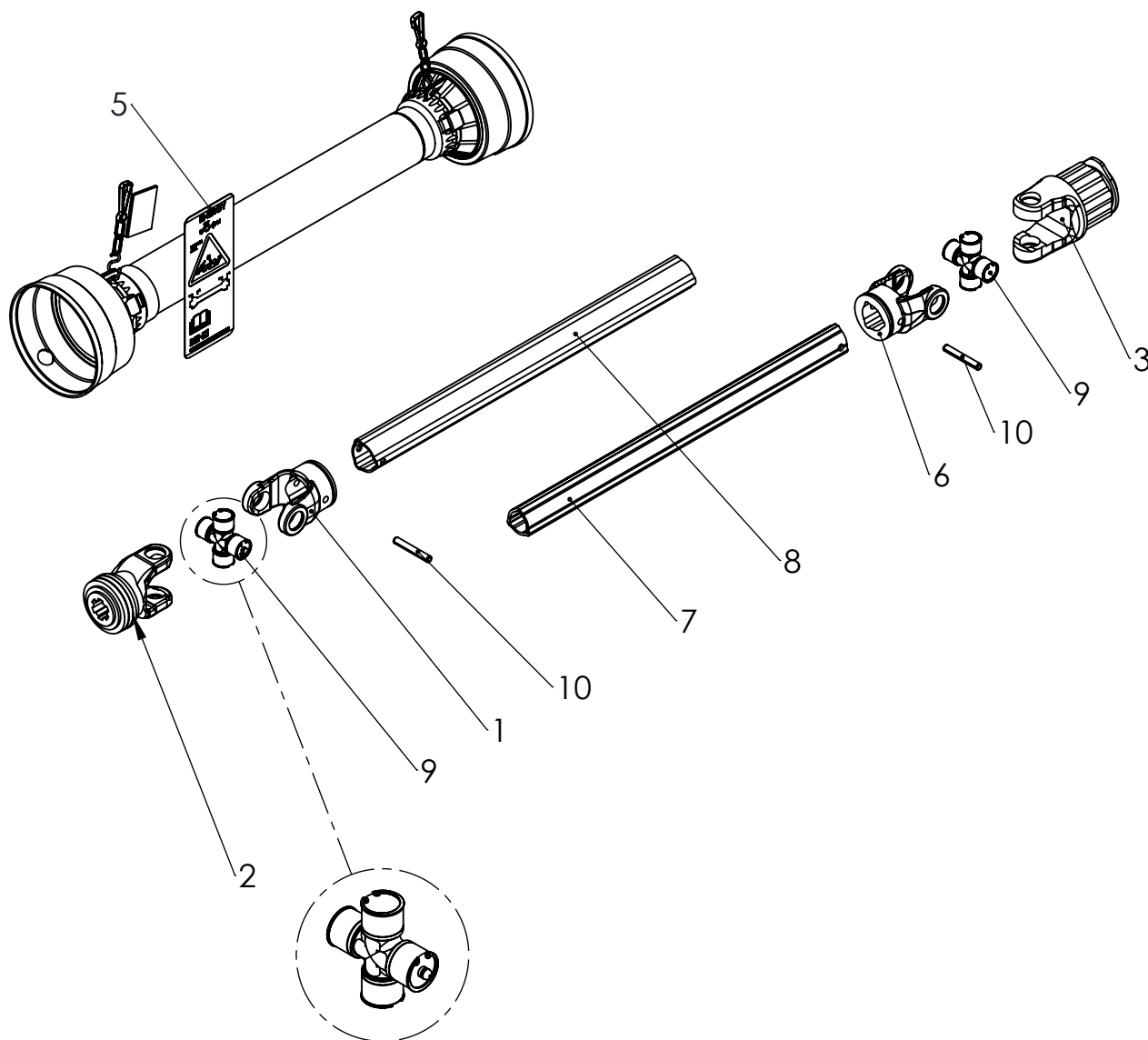
ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	A0002237	Yoke with spline		1
2	A0002240	Universal joint complete		1
3	A0002236	Yoke with key hole		1
4	884.080.351	Key 8x7x35 - DIN 6885		2
5	468.021.311	Cover plate		2
6	742.250.361	Bearing PCFT25		2
7	341.302.210	Scarify blade Ø210 th=2mm		18
	341.303.210	Scarify blade Ø210 th=3mm	Optional; Only to be use with 38 mm (1.5") spacing and 50 mm (2") spacing. Refer the user manual for more information.	
8	A0002577	Bush		51
9	830.270.274	SL nut M27x1.5 - DIN 985 - Grade 8		1
10	422.308.620	Knife axle		1
11	406.270.180	Distance Bush		1
	406.270.410	Distance Bush	Optional; For use with 25 mm (1") spacing. Refer user manual for more information.	
	406.270.510	Distance Bush	Optional; For use with 50 mm (2") spacing. Refer the user manual for more information.	
12	804.100.300	Hex bolt M10 x 30 - ISO 4017 - Grade 8.8		4
13	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
14	880.060.100	Grease nipple M6 - DIN 71412 - 180°		2



ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	830.100.100	SL nut M10 - DIN 985 - Grade 10		4
2	830.120.120	SL nut M12 - DIN 985 - Grade 10		2
3	864.120.031	Washer M12 large - DIN 9021		2
4	864.120.063	Washer M12 heavy - DIN 7349		2
5	802.120.550	Hex bolt M12 x 55 - ISO 4014 - Grade 10.9		2
6	816.100.350	CSK screw M10 x 35 - DIN 7991 - Grade 8.8		4
7	402.300.270	Hinge wing		2
8	468.150.910	Bearing plate wing		2
9	733.300.340	Plain bearing		2
10	470.048.801	Weldment wing right		1
11	879.020.510	Torsion spring double		2
12	468.040.340	Plate		3
13	468.030.680	Lock plate		2
14	468.020.280	Plate		3
15	866.060.020	Spring washer M6 - DIN 127		6
16	804.060.140	Hex bolt M6 x 14 - ISO 4017 - Grade 8.8		6



ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	468.043.001	Angle-profile		2
2	468.101.051	Plate		2
3	470.101.010	Lever		2
4	492.502.800	Weight 20kg		2
5	848.250.580	U-bolt M8 Ø25mm		2
6	830.080.080	SL nut M8 - DIN 985 - Grade 8		10
7	864.100.063	Washer M10 heavy - DIN 7349		2
8	836.100.520	Star knob M10 x 63mm with stud L=20mm - DIN 6336		2
9	864.080.030	Washer M8 - DIN 125A		6
10	804.080.200	Hex bolt M8 x 20 - ISO 4017 - Grade 8.8		6
	A0001874	Weight kit Verti-Cut Flex		



PTO Joint complete

ALWAYS deburr parts when cut
MEASURE correct length of PTO first
Ratchet torque set at 600Nm

ITEM	PART NUMBER	DESCRIPTION	REMARKS	QUA
1	A0002633	PTO Outer tube Yoke		1
2	A0002617	PTO end yoke with quick lock		1
3	A0002614	PTO Ratchet clutch		1
4	A0002641	PTO Safety guard group		1
5	A0001842	Safety decal PTO		1
6	A0002628	PTO Inner tube Yoke		1
7	A0002636	PTO tube Triangle		1
8	A0002635	PTO tube Triangle		1
9	A0002640	PTO Joint Assembled		2
10	878.100.700	Roll pin 10 x 70 - ISO 8752		2
	A0001755	PTO ratchet clutch series B05 complete		